

# X7R Dielectric

## Specifications and Test Methods

Parameter/Test		X7R Specification Limits	Measuring Conditions	
<b>Operating Temperature Range</b>		-55°C to +125°C	Temperature Cycle Chamber	
<b>Capacitance</b>		Within specified tolerance		
<b>Dissipation Factor</b>		$\leq 10\%$ for $\geq 50V$ DC rating $\leq 12.5\%$ for 25V DC rating $\leq 12.5\%$ for $\leq 10V$ DC rating Contact Factory for DF by PN	Freq.: 1.0 kHz $\pm 10\%$ Voltage: 1.0Vrms $\pm .2V$ For Cap > 10 $\mu$ F, 0.5Vrm @ 120Hz	
<b>Insulation Resistance</b>		100,000M $\Omega$ or 1000M $\Omega$ - $\mu$ F, whichever is less	Charge device with rated voltage for 120 $\pm$ 5 secs @ room temp/humidity	
<b>Dielectric Strength</b>		No breakdown or visual defects	Charge device with 250% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
<b>Resistance to Flexure Stresses</b>	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds	
	Capacitance Variation	$\leq \pm 12\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3		
<b>Solderability</b>		$\geq 95\%$ of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 $\pm$ 5°C for 5.0 $\pm$ 0.5 seconds	
<b>Resistance to Solder Heat</b>	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60 seconds. Store at room temperature for 24 $\pm$ 2 hours before measuring electrical properties.	
	Capacitance Variation	$\leq \pm 7.5\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
<b>Thermal Shock</b>	Appearance	No visual defects	Step 1: -55°C $\pm$ 2°	30 $\pm$ 3 minutes
	Capacitance Variation	$\leq \pm 7.5\%$	Step 2: Room Temp	$\leq 3$ minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C $\pm$ 2°	30 $\pm$ 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	$\leq 3$ minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 $\pm$ 2 hours at room temperature	
<b>Load Life</b>	Appearance	No visual defects	Charge device with 1.5 rated voltage ( $\leq 10V$ ) in test chamber set at 125°C $\pm$ 2°C for 1000 hours (+48, -0)  If RV > 10V then Life Test voltage will be 2xRV but there are exceptions (please contact AVX for further details on exceptions)  Remove from test chamber and stabilize at room temperature for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
<b>Load Humidity</b>	Appearance	No visual defects	Store in a test chamber set at 85°C $\pm$ 2°C/ 85% $\pm$ 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied.  Remove from chamber and stabilize at room temperature and humidity for 24 $\pm$ 2 hours before measuring.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	$\leq$ Initial Value x 2.0 (See Above)		
	Insulation Resistance	$\geq$ Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		

# X7R Dielectric Capacitance Range



## PREFERRED SIZES ARE SHADED

SIZE		0101*					0201					0402					0603					0805					1206													
Soldering		Reflow Only					Reflow Only					Reflow/Wave					Reflow/Wave					Reflow/Wave					Reflow/Wave													
Packaging		Paper/ Embossed					All Paper					All Paper					All Paper					Paper/Embossed					Paper/Embossed													
(L) Length	mm (in.)	0.40 ± 0.02 (0.016 ± 0.0008)					0.60 ± 0.09 (0.024 ± 0.004)					1.00 ± 0.10 (0.040 ± 0.004)					1.60 ± 0.15 (0.063 ± 0.006)					2.01 ± 0.20 (0.079 ± 0.008)					3.20 ± 0.30 (0.126 ± 0.012)													
(W) Width	mm (in.)	0.20 ± 0.02 (0.008 ± 0.0008)					0.30 ± 0.09 (0.011 ± 0.004)					0.50 ± 0.10 (0.020 ± 0.004)					0.81 ± 0.15 (0.032 ± 0.006)					1.25 ± 0.20 (0.049 ± 0.008)					1.60 ± 0.30 (0.063 ± 0.012)													
(t) Terminal	mm (in.)	0.10 ± 0.04 (0.004 ± 0.0016)					0.15 ± 0.05 (0.006 ± 0.002)					0.25 ± 0.15 (0.010 ± 0.006)					0.35 ± 0.15 (0.014 ± 0.006)					0.50 ± 0.25 (0.020 ± 0.010)					0.50 ± 0.25 (0.020 ± 0.010)													
WVDC		16					6.3 10 16 25 50					6.3 10 16 25 50 100					6.3 10 16 25 50 100 200 250					6.3 10 16 25 50 100 200 250					6.3 10 16 25 50 100 200 250													
Cap	100 101	B	A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J														G	G	N	N	N			
(pF)	150 151	B	A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J													G	G	G	N	N	N			
	220 221	B	A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J	E	E	E	E	E	E	E	E	J	J	J	J	J	J	J	N	N	P			
	330 331	B	A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																	N	N	P		
	470 471	B	A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																	N	N	P		
	680 681	B	A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																	N	N	P		
	1000 102	B	A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																N	N	P			
	1500 152		A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																	N	N	P		
	2200 222		A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																	N	N	P		
	3300 332		A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																	N	N	P		
	3900 392		A	A	A	A																																		
	4700 472		A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																		N	N	P	
	5600 562		A	A	A	A																																		
	6800 682		A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																		N	N	P	
Cap	0.01 103		A	A	A	A	C	C	C	C	C	C	G	G	G	G	G	J	J																		N	N	P	
(μF)	0.012 123																																							
	0.015 153						C	C	C	C	E		G	G	G	G	J	J	J							J	J	J	J	J	P	P	J	J	J	J	N	N	Q	
	0.018 183																																							
	0.022 223		A	A	A		C	C	C	C	E		G	G	G	G	J	J	J							J	J	J	J	J	P	P	J	J	J	J	J	P	Q	
	0.027 273																																							
	0.033 333						C	C	C	C	E		G	G	G	G	J	J	J							J	J	J	J	P	P	P	J	J	J	J	J	Q	Q	
	0.039 393																																							
	0.047 473						C	C	C	C	E		G	G	G	G	J	J	J							J	J	J	J	P	P	P	J	J	J	J	J	Q	Q	
	0.068 683						C	C	C	C	E		G	G	G	G	J	J	J							J	J	J	J	P	P		J	J	J	J	P	Q	Q	
	0.082 823																																							
	0.1 104		A				C	C	C	C	E		G	G	G	G	J	J	J							J	J	J	J	P	P		J	J	J	J	P	Q	Q	
	0.12 124																																							
	0.15 154																								N	N	N	N	P						K	K	K	K	Q	Q
	0.22 224						C	C	C	C			G	G	J	J	J								N	N	N	N	P						K	K	K	K	Q	Q
	0.33 334												G	G	J	J	J								N	N	N	N	P						K	K	K	N	Q	
	0.47 474						C	C					J	J	J	J	J								P	P	P	P	P						M	M	M	M	X	X
	0.68 684												J	J	J	J	J								P	P	P	P							M	M	M	M	X	X
	1.0 105						C						J	J	J	J	J								P	P	P	P							M	M	M	M	X	X
	2.2 225												J	J	K										P	P	P	P							M	M	M	X	X	X
	4.7 475												K												P	P	P								X	X	X	X	Z	
	10 106																								P	P	P								X	X	X			
	22 226																																			X	X	X		
	47 476																																							
	100 107																																							
WVDC		16					6.3 10 16 25 50					6.3 10 16 25 50 100					6.3 10 16 25 50 100 200 250					6.3 10 16 25 50 100 200 250					6.3 10 16 25 50 100 200 250													

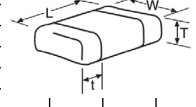
Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z		
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)		
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NOTE: Contact factory for non-specified capacitance values  
 \*EIA 01005  
 \*\*Contact Factory for Specifications

# X7R Dielectric Capacitance Range

## PREFERRED SIZES ARE SHADED

SIZE	1210								1812					1825			2220					2225			
Soldering	Reflow Only								Reflow Only					Reflow Only			Reflow Only					Reflow Only			
Packaging	Paper/Embossed								All Embossed					All Embossed			All Embossed					All Embossed			
(L) Length	mm	3.30 ± 0.4 (0.130 ± 0.016)								4.50 ± 0.40 (0.177 ± 0.016)					4.50 ± 0.40 (0.177 ± 0.016)			5.70 ± 0.50 (0.224 ± 0.020)					5.70 ± 0.40 (0.224 ± 0.016)		
(W) Width	mm	2.50 ± 0.30 (0.098 ± 0.012)								3.20 ± 0.40 (0.126 ± 0.016)					6.40 ± 0.40 (0.252 ± 0.016)			5.00 ± 0.40 (0.197 ± 0.016)					6.30 ± 0.40 (0.248 ± 0.016)		
(t) Terminal	mm	0.50 ± 0.25 (0.020 ± 0.010)								0.61 ± 0.36 (0.024 ± 0.014)					0.61 ± 0.36 (0.024 ± 0.014)			0.64 ± 0.39 (0.025 ± 0.015)					0.64 ± 0.39 (0.025 ± 0.015)		
WVDC		10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200
Cap	100	101																							
(pF)	150	151																							
	220	221			K	K	K	M																	
	330	331			K	K	K	M			N	N	N	N											
	470	471			K	K	K	M			N	N	N	N											
	680	681			K	K	K	M			N	N	N	N											
	1000	102	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
	1500	152	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
	2200	222	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
	3300	332	K	K	K	K	K	P	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
	4700	472	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
	6800	682	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
Cap	0.01	103	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
(µF)	0.015	153	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
	0.022	223	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
	0.033	333	K	K	K	K	K	P	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X	X
	0.047	473	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
	0.068	683	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
	0.1	104	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
	0.15	154	K	K	K	M	P	Z	N	N	N	P	P	Z	X	X	X	X	X	X	X	X	X	X	X
	0.22	224	K	K	K	M	P	Z	N	N	N	P	Q	Z	X	X	X	X	X	X	X	X	X	X	X
	0.33	334	K	K	K	M	Q	Z	N	N	N	P	X	Z	X	X	X	X	X	X	X	X	X	X	X
	0.47	474	M	M	M	P	Q	Z	N	N	N	Q	X	Z	X	X	X	X	X	X	X	X	X	X	X
	0.68	684	M	M	P	X	X	Z	Q	Q	Q	Q	Z	X	X	X	X	X	X	X	X	X	X	X	
	1.0	105	P	P	P	X	Z		Q	Q	Q	X	Z	X	X	X	X	X	X				X	X	
	1.5	155	N	N	Z	Z	Z		Z	Z	Z			X	X	Z	X	X	Z				X	X	Z
	2.2	225	X	X	Z	Z	Z		Z	Z	Z			X	X	Z	X	X	Z				X	X	Z
	3.3	335	X	X	Z	Z	Z		Z	Z	Z			X	X		X	Z				X	X		
	4.7	475	Z	Z	Z	Z	Z		Z	Z	Z			X	X		Z	Z				X	X		
	10	106	Z	Z	Z	Z		Z	Z	Z			Z	Z					Z	Z				Z	Z
	22	226	Z	Z	Z	Z													Z						
	47	476	Z																						
	100	107																							
WVDC		10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200
SIZE		1210								1812					1825			2220					2225		



Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
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NOTE: Contact factory for non-specified capacitance values

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