

# 1 Characteristics

Table 1: Absolute maximum ratings ( $T_{amb} = 25\text{ }^{\circ}\text{C}$ )

Symbol	Parameter		Value	Unit
$V_{pp}$	Peak pulse voltage <sup>(1)</sup>	IEC 61000-4-2: Contact discharge	30	kV
		Air discharge	30	
$P_{pp}$	Peak pulse power (8/20 $\mu\text{s}$ )		300	W
$I_{pp}$	Peak pulse current (8/20 $\mu\text{s}$ )	ESDA5V3L	25	A
		ESDA6V1L	18	
		ESDA14V2L	14	
		ESDA25L	7	
		ESDA37L	6.3	
$T_j$	Operating junction temperature range		-40 to 150	$^{\circ}\text{C}$
$T_{stg}$	Storage junction temperature range		-65 to 150	$^{\circ}\text{C}$
$T_L$	Maximum lead temperature for soldering during 10 s at 5 mm from case		260	$^{\circ}\text{C}$

**Notes:**

<sup>(1)</sup>For a surge greater than the maximum values, the diode will fail in short-circuit.

Figure 2: Electrical characteristics (definitions)

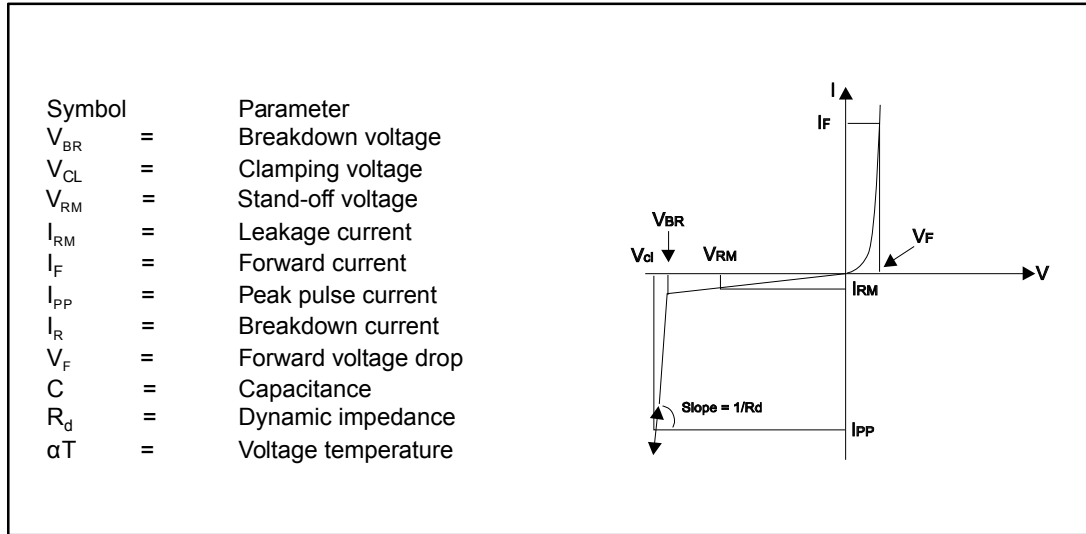


Table 2: Electrical characteristics ( $T_{amb} = 25\text{ °C}$ )

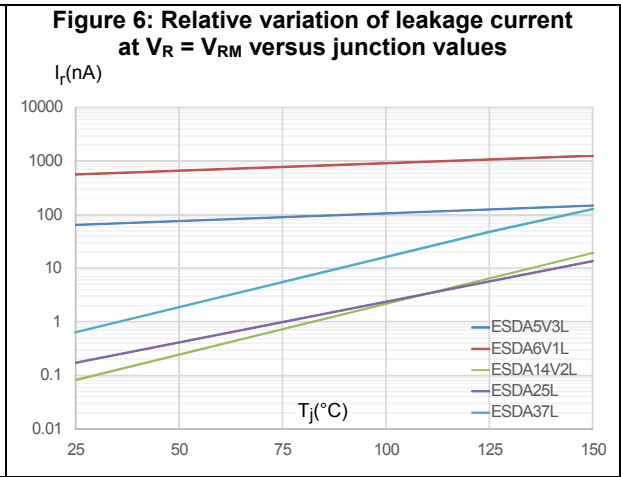
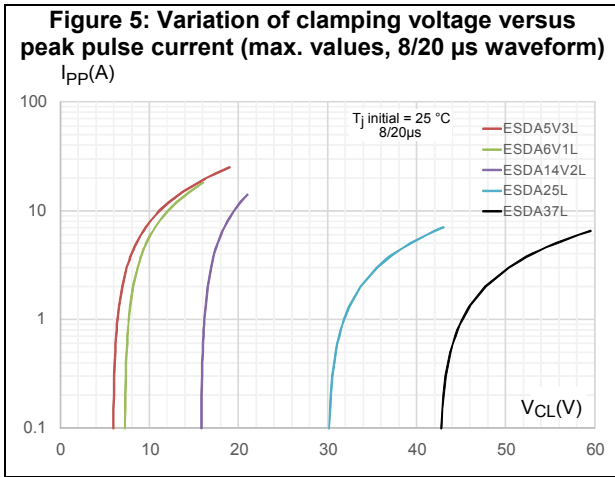
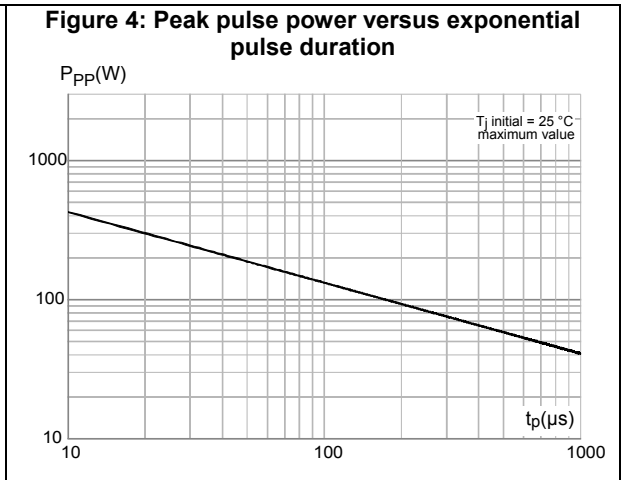
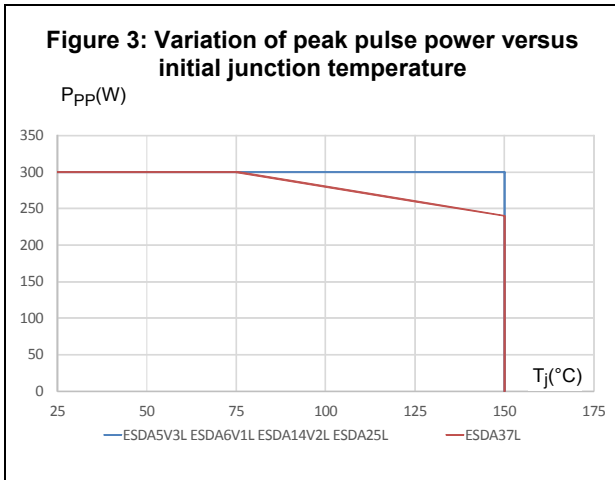
Order code	$V_{BR}$ at $I_R$			$I_{RM}$ at $V_{RM}$			$R_d^{(1)}$	$\alpha T^{(2)}$	$C_{line}$	$V_F$ at $I_F$	
	Min.	Max.		Max.		Typ.	Max.	Typ. at 0 V bias	Max.		
	V	V	mA	$\mu A$	V	m $\Omega$	$10^{-4}/\text{°C}$	pF	V	mA	
ESDA5V3L	5.3	5.9	1	2	3	280	5	220	1.25	200	
ESDA6V1L	6.1	7.2	1	20	5.25	350	6	140	1.25	200	
ESDA14V2L	14.2	15.8	1	5	12	650	10	90	1.25	200	
ESDA25L	25	30	1	1	24	1000	10	50	1.2	10	
ESDA37L	37	43.3	1	1	36	2400	10	48	0.9	10	

**Notes:**

<sup>(1)</sup>Square pulse  $I_{pp} = 15\text{ A}$ ,  $t_p = 2.5\ \mu\text{s}$

<sup>(2)</sup> $\Delta V_{BR} = \alpha T \times (T_{amb} - 25\text{ °C}) \times V_{BR}(25\text{ °C})$

### 1.1 Characteristics (curves)



## 2 Application and design guidelines

Refer to STMicroelectronics application note:

- AN2689: Protection of automotive electronics from electrical hazards, guidelines for design and component selection.

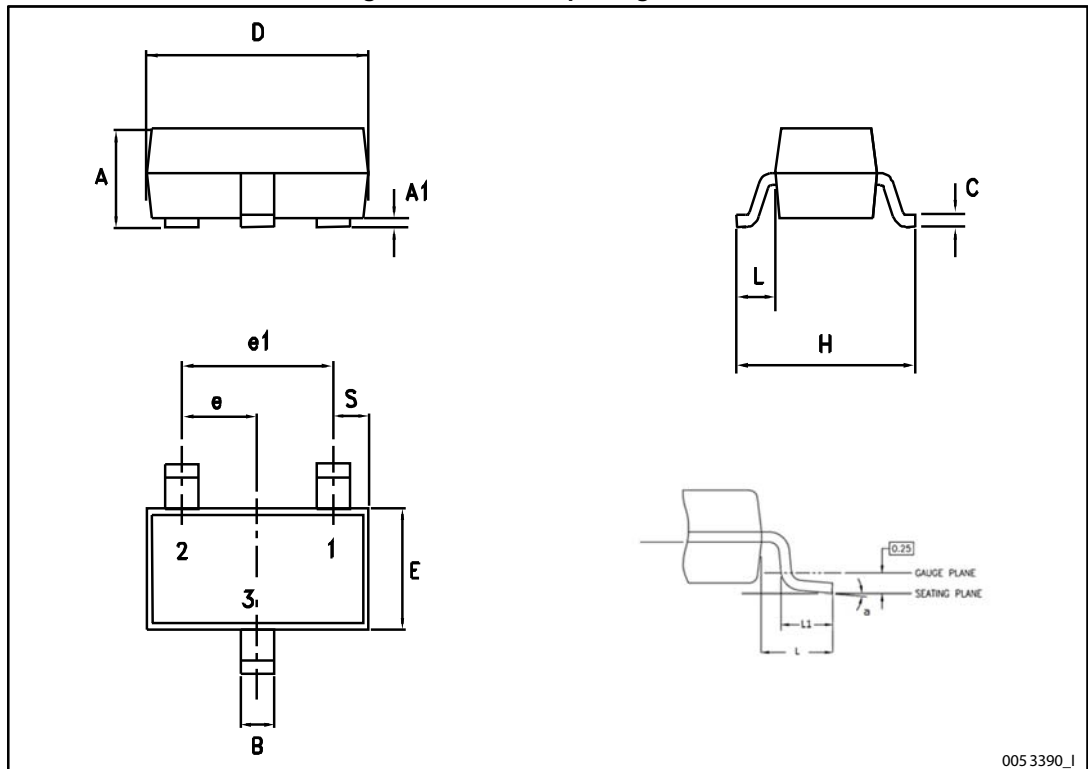
### 3 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK® is an ST trademark.

- Epoxy meets UL 94,V0
- Lead-free package

#### 3.1 SOT23-3L mechanical data

Figure 7: SOT23-3L package outline

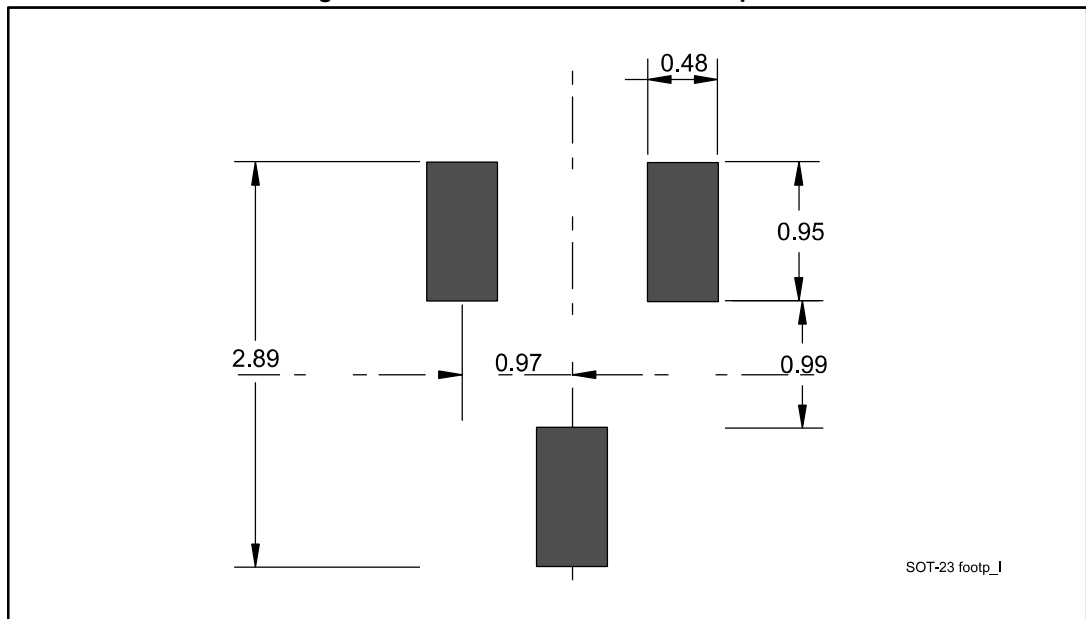


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Table 3: SOT23-3L mechanical data

Dim.	mm		
	Min.	Typ.	Max.
A	0.89		1.40
A1	0		0.10
B	0.30		0.51
C	0.085		0.18
D	2.75		3.04
e	0.85		1.05
e1	1.70		2.10
E	1.20		1.75
H	2.10		3.00
L		0.60	
S	0.35		0.65
L1	0.25		0.55
a	0°		8°

Figure 8: SOT23-3L recommended footprint



Dimensions are in mm.

## 4 Recommendation on PCB assembly

### 4.1 Solder paste

1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
2. "No clean" solder paste is recommended.
3. Offers a high tack force to resist component movement during high speed.
4. Use solder paste with fine particles: powder particle size 20-45  $\mu\text{m}$ .

### 4.2 Placement

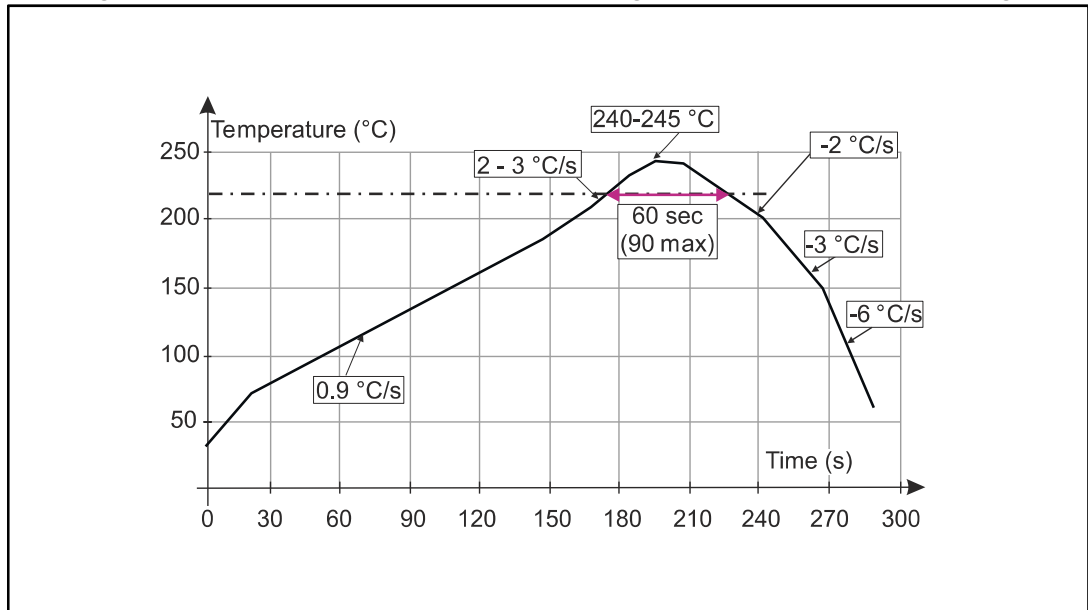
1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
3. Standard tolerance of  $\pm 0.05$  mm is recommended.
4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

### 4.3 PCB design preference

1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. A symmetrical layout is recommended, to avoid any tilt phenomena caused by asymmetrical solder paste due to solder flow away.

### 4.4 Reflow profile

Figure 9: ST ECOPACK® recommended soldering reflow profile for PCB mounting



Minimize air convection currents in the reflow oven to avoid component movement.



## 5 Ordering information

Figure 10: Ordering information scheme

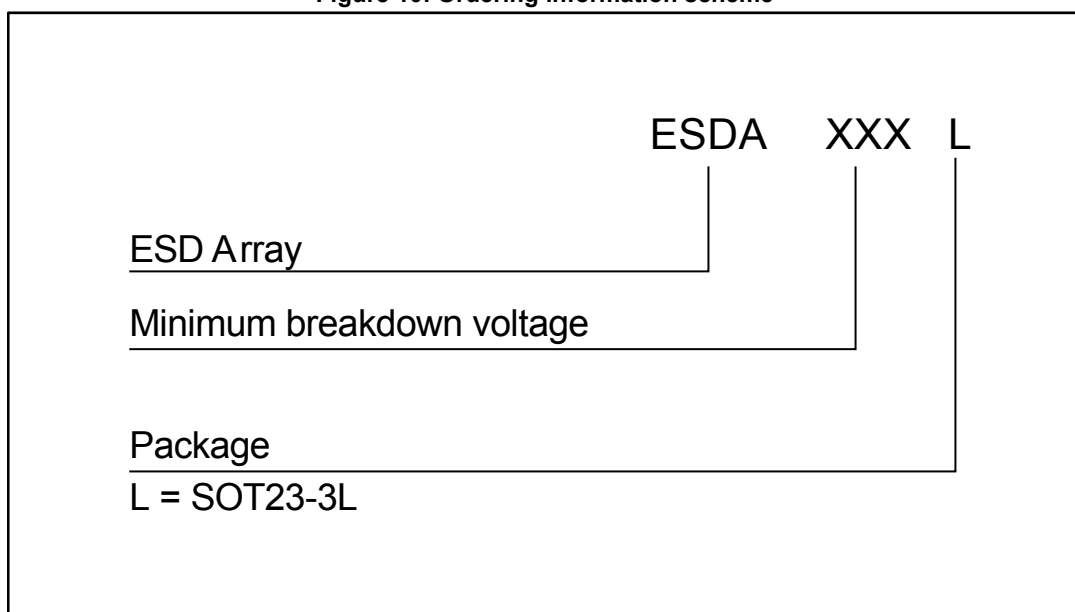


Table 3: Ordering information

Order code	Marking <sup>(1)</sup>	Package	Weight	Base qty.	Delivery mode
ESDA5V3L	EL53	SOT23-3L	8.7 mg	3000	Tape and reel
ESDA6V1L	EL61				
ESDA14V2L	EL15				
ESDA25L	EL25				
ESDA37L	EL37		9.8 mg		

**Notes:**

<sup>(1)</sup>The marking can be rotated by multiples of 90° to differentiate assembly location.

## 6 Revision history

Table 4: Document revision history

Date	Revision	Changes
31-Jul-2012	4	First issue.
20-Jul-2017	5	Added ESDA37L package information.

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