1 Characteristics

Symbol	Parameter	Value	Unit	
	ESD IEC 61000-4-2, air discharge		±15	
V _{PP}	ESD IEC 61000-4-2, contact discharge		±8	kV
	MIL STD 883G- Method 3015-7: class3B, (huma	an body model)	25	
P _{PP}	Peak pulse power dissipation $(8/20 \ \mu s)^{(1)}$ T_j initial = T_{amb}		30	W
I _{pp}	Repetitive peak pulse current typical value (8/20	3	А	
Тj	Junction temperature	125	°C	
T _{stg}	Storage temperature range	-55 to +150	°C	
ΤL	Maximum lead temperature for soldering during	260	°C	
T _{OP}	Operating temperature range	-40 to +125	°C	

1. For a surge greater than the maximum values, the diode will fail in short-circuit.

$\begin{array}{llllllllllllllllllllllllllllllllllll$	V _{CL} V _{BR} V _{RM} V _F V _F V _F V _F V _F V _F V
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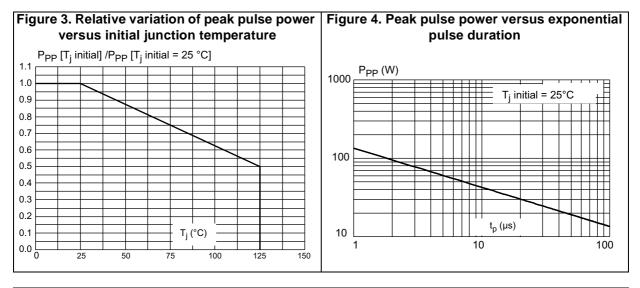
Figure 2. Electrical characteristics (d	definition)
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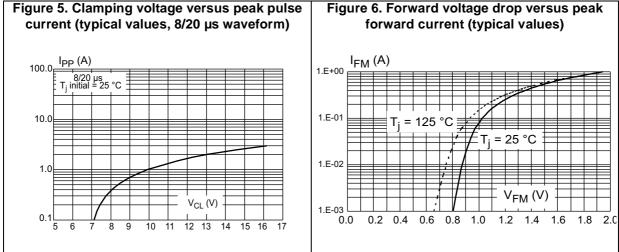
Table 2. Electrical characteristics (valu	e T _{amb} = 25 °C)
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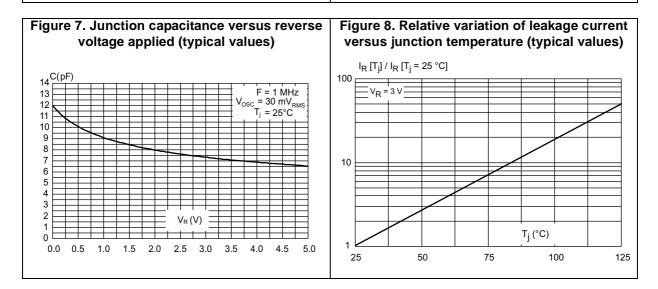
Symbol	Test condition	Min.	Тур.	Max.	Unit
V _{BR}	I _R = 1 mA	6.1		7.2	V
I _{RM}	V _{RM} = 3 V			70	nA
V _F	I _F = 10 mA			1	V
R _d				3	Ω
αT ⁽¹⁾	I _R = 1 mA		2	5	10 ⁻⁴ / °C
С	V_R =0 V DC, F = 1 MHz, V_{osc} = 30 m V_{RMS}		12	15	pF

1. $\Delta V_{BR} = \alpha T * (T_{amb} - 25 °C) * V_{BR} (25 °C)$



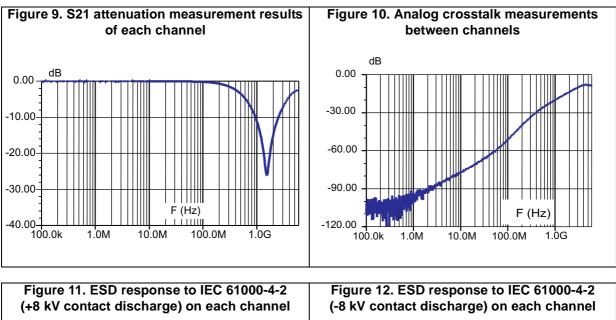


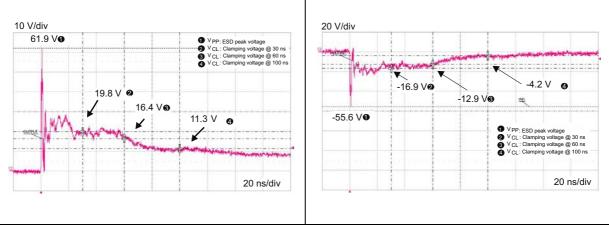






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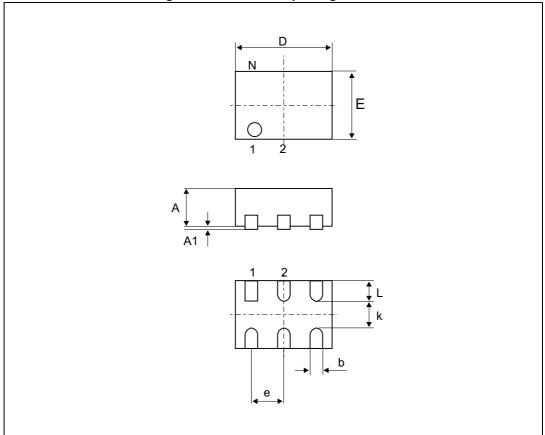




2 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK[®] packages, depending on their level of environmental compliance. ECOPACK[®] specifications, grade definitions and product status are available at: *www.st.com*. ECOPACK[®] is an ST trademark.

2.1 Micro QFN package information







Ref.		Millimeters		Inches ⁽¹⁾				
	Тур.	Min.	Max.	Тур.	Min.	Max.		
А	0.55	0.50	0.60	0.022	0.020	0.024		
A1	0.02	0.00	0.05	0.001	0.000	0.002		
b	0.25	0.18	0.30	0.010	0.007	0.012		
D ⁽²⁾	1.45			0.057				
E ⁽²⁾	1.00			0.039				
e ⁽³⁾	0.50			0.020				
k		0.20			0.008			
L	0.35	0.30	0.40	0.014	0.012	0.016		

Table 3. Micro QFN package mechanical data

1. Values in inches are converted from mm and rounded to 4 decimal digits.

2. ±0.1 mm

 $3. \pm 0.05 \ \text{mm}$

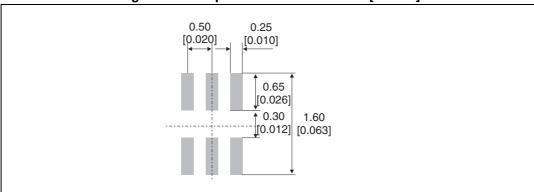
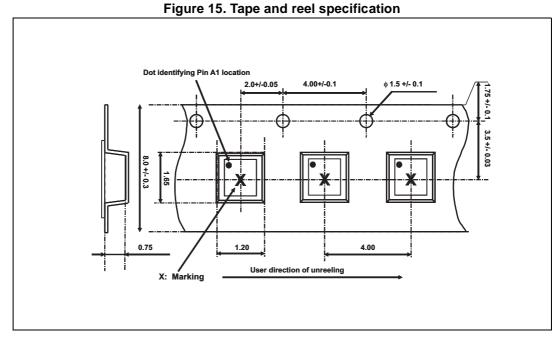


Figure 14. Footprint dimensions in mm [inches]





Note: Product marking may be rotated by 90° for assembly plant differentiation. In no case should this product marking be used to orient the component for its placement on a PCB. Only pin 1 mark is to be used for this purpose.

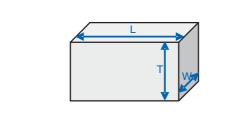


3 Recommendation on PCB assembly

3.1 Stencil opening design

- 1. General recommendation on stencil opening design
 - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness).

Figure 16. Stencil opening dimensions



b) General design rule

Stencil thickness (T) = 75 ~ 125 μ m

Aspect Ratio =
$$\frac{W}{T} \ge 1.5$$

Aspect Area =
$$\frac{L \times W}{2T(L + W)} \ge 0.66$$

- 2. Reference design
 - a) Stencil opening thickness: 100 µm
 - b) Stencil opening for leads: Opening to footprint ratio is 90%.

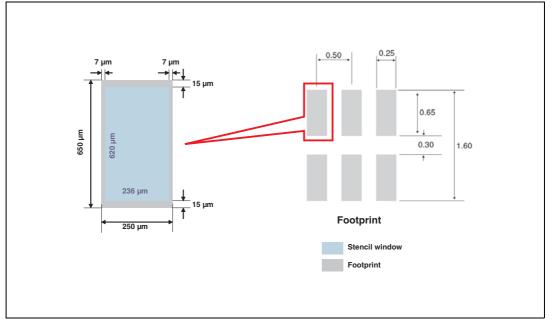


Figure 17. Recommended stencil window position



3.2 Solder paste

- 1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste is recommended.
- 3. Offers a high tack force to resist component movement during high speed.
- 4. Solder paste with fine particles: powder particle size is 20-45 μ m.

3.3 Placement

- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering.
- 3. Standard tolerance of ± 0.05 mm is recommended.
- 4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- 5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- 6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

3.4 PCB design preference

- 1. To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.



3.5 Reflow profile

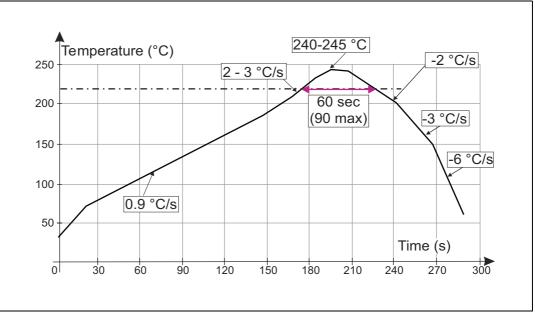


Figure 18. ST ECOPACK® recommended soldering reflow profile for PCB mounting



Minimize air convection currents in the reflow oven to avoid component movement.



Ordering information 4

Figure 19. Ordering inform	nation scr	neme			
	ESDA	LC	6V1 -	5	M6
ESD array					
Low capacitance					
Breakdown voltage					
6V1 = 6.1 Volts min					
Number of lines					
5 = 5 line protection					
Package					
M6 = Micro QFN 6 leads					

Figure 19 Ordering information scheme

Table 4. Ordering information

Order code	Marking	Package	Weight	Base qty	Delivery mode
ESDALC6V1-5M6	H ⁽¹⁾	Micro QFN	2.2 mg	3000	Tape and reel

1. The marking can be rotated by 90° to differentiate assembly location

Revision history 5

Date	Revision	Changes
19-Sep-2005	1	Initial release.
10-Oct-2005	2	Package title changed from DFN to QFN. No technical changes.
21-Dec-2005	3	Updated package dimensions in Table 1.
01-Feb-2007	4	Reformatted to current standard. Added note on marking rotation in section 3. Package information.
14-Feb-2008	5	Reformatted to current standards. Corrected inch measurements in Table 3. Added Section 3: Recommendation on PCB assembly.
30-May-2011	6	Updated Figure 6. Updated ECOPACK statement.
12-Mar-2015	7	Title properties changed. Updated features and description on cover page. Updated Figure 1: Functional diagram and Table 4: Ordering information and Figure 19. Format updated to current standard.
05-Oct-2015	8	Updated Figure 11 and Figure 12.

Table 5. Document revision history



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