

# Dual, Quad, and Hex High-Speed Differential ESD-Protection ICs

## ABSOLUTE MAXIMUM RATINGS

V <sub>CC</sub> to GND	-0.3V to +6.0V
I/O <sub>-</sub> to GND	-0.3V to (V <sub>CC</sub> + 0.3V)
Continuous Power Dissipation (T <sub>A</sub> = +70°C)	
6-Pin SOT23 (derate 8.7mW/°C above +70°C)	696mW
9-Bump WLP (derate 14.1mW/°C above +70°C)	0mW
10-Pin $\mu$ MAX (derate 5.6mW/°C above +70°C)	444mW
16-Pin TQFN (derate 20.8mW/°C above +70°C)	1667mW

Operating Temperature Range	-40°C to +125°C
Storage Temperature Range	-65°C to +150°C
Junction Temperature	+150°C
Lead Temperature (excluding WLP; soldering, 10s)	+300°C
Soldering Temperature (reflow)	+260°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## ELECTRICAL CHARACTERISTICS

(V<sub>CC</sub> = +5V, T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at V<sub>CC</sub> = +5V and T<sub>A</sub> = +25°C.) (Note 1)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Supply Voltage	V <sub>CC</sub>		0.9		5.5	V
Supply Current	I <sub>CC</sub>			1	100	nA
Diode Forward Voltage	V <sub>F</sub>	I <sub>F</sub> = 10mA	0.65		0.95	V
Channel Clamp Voltage (Note 2)	V <sub>C</sub>	T <sub>A</sub> = +25°C, $\pm$ 15kV Human Body Model, I <sub>F</sub> = 10A	Positive transients		V <sub>CC</sub> + 25	V
			Negative transients		-25	
		T <sub>A</sub> = +25°C, $\pm$ 8kV Contact Discharge (IEC 61000-4-2), I <sub>F</sub> = 24A	Positive transients		V <sub>CC</sub> + 60	
			Negative transients		-60	
		T <sub>A</sub> = +25°C, $\pm$ 15kV Air-Gap Discharge (IEC 61000-4-2), I <sub>F</sub> = 45A	Positive transients		V <sub>CC</sub> + 100	
			Negative transients		-100	
Channel Leakage Current			-0.1		+0.1	$\mu$ A
Channel I/O Capacitance		V <sub>CC</sub> = +3.3V, bias of V <sub>CC</sub> / 2	MAX3205EAWL+T MAX3207EAUT+T	2.5	3	pF
			MAX3205EATE+ MAX3208EATE+	2.7	3.2	
			MAX3208EAUB+	2.6	3.1	
Channel I/O to I/O Variation in Capacitance	$\Delta$ C <sub>IN</sub>	V <sub>CC</sub> = +3.3V, bias of V <sub>CC</sub> / 2, C <sub>I/O-</sub> to GND		$\pm$ 0.05		pF
<b>TRANSIENT SUPPRESSOR</b>						
V <sub>CC</sub> Capacitance to GND				10		pF
ESD Trigger Voltage		dV/dt $\leq$ 1V/ns (Note 3)		9		V

**Note 1:** Parameters are 100% production tested at +25°C. Limits over temperature are guaranteed by design only.

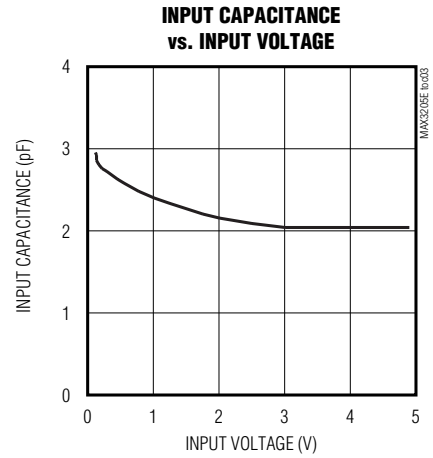
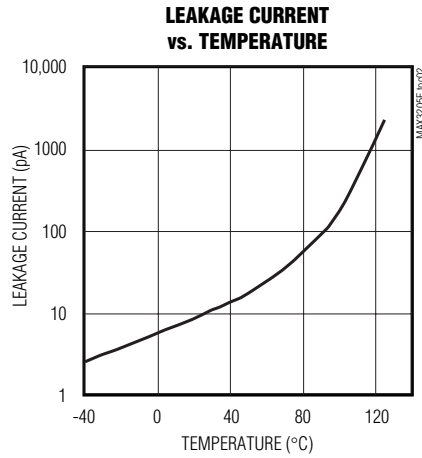
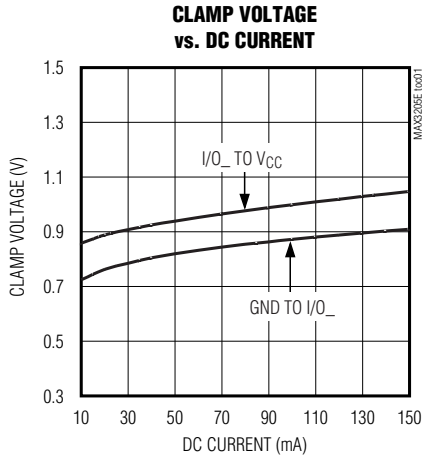
**Note 2:** Idealized clamp voltages. See the *Applications Information* section for more information.

**Note 3:** Guaranteed by design, not production tested.

# Dual, Quad, and Hex High-Speed Differential ESD-Protection ICs

## Typical Operating Characteristics

( $V_{CC} = +5V$ ,  $T_A = +25^\circ C$ , unless otherwise noted.)



## Pin Description

PIN					NAME	FUNCTION
MAX3205E		MAX3207E	MAX3208E			
TQFN-EP	WLP	SOT23	μMAX	TQFN-EP		
4, 5, 7, 12, 13, 15	A2, A3, B1, B3, C1, C2	1, 4	1, 4, 6, 9	4, 7, 12, 15	I/O <sub>-</sub>	ESD-Protected Channel
1, 3, 6, 8, 9, 11, 14, 16	—	3, 6	2, 5, 7, 10	1, 3, 5, 6, 8, 9, 11, 13, 14, 16	N.C.	No Connection. Not internally connected.
—	B2	—	—	—	N.C.	No Connection. The solder sphere is omitted from this location (see the <i>Package Information</i> section).
2	A1	2	3	2	GND	Ground. Connect GND with a low-impedance connection to the ground plane.
10	C3	5	8	10	V <sub>CC</sub>	Power-Supply Input. Bypass V <sub>CC</sub> to GND with a 0.1μF ceramic capacitor as close to the device as possible.
—	—	—	—	—	EP	Exposed Pad (TQFN Only). Connect EP to GND.

MAX3205E/MAX3207E/MAX3208E

# Dual, Quad, and Hex High-Speed Differential ESD-Protection ICs

## Detailed Description

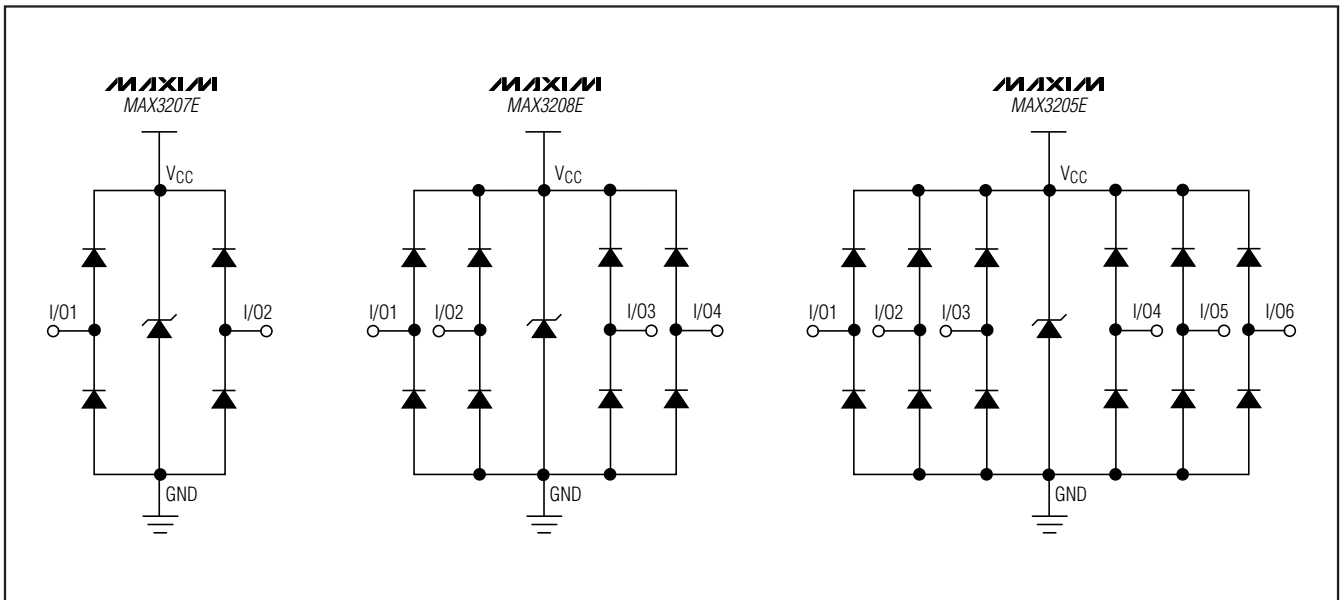
The MAX3205E/MAX3207E/MAX3208E low-capacitance,  $\pm 15\text{kV}$  ESD-protection diode arrays with an integrated transient voltage suppressor (TVS) clamp are suitable for high-speed and general-signal ESD protection. Low input capacitance makes these devices ideal for ESD protection of signals in HDTV, PC monitors (DVI, HDMI), PC peripherals (FireWire, USB 2.0), server interconnect (PCI Express, InfiniBand), datacom, and interchassis interconnect. Each channel consists of a pair of diodes that steer ESD current pulses to  $V_{CC}$  or GND. The MAX3207E, MAX3208E, and MAX3205E are two, four, and six channels (see the *Functional Diagram*).

The MAX3205E/MAX3207E/MAX3208E are designed to work in conjunction with a device's intrinsic ESD protection. The MAX3205E/MAX3207E/MAX3208E limit the

excursion of the ESD event to below  $\pm 25\text{V}$  peak voltage when subjected to the Human Body Model waveform. When subjected to the IEC 61000-4-2 waveform and Contact Discharge, the peak voltage is limited to  $\pm 60\text{V}$ . The peak voltage is limited to  $\pm 100\text{V}$  when subjected to Air-Gap Discharge. The device protected by the MAX3205E/MAX3207E/MAX3208E must be able to withstand these peak voltages, plus any additional voltage generated by the parasitic of the board.

A TVS is integrated into the MAX3205E/MAX3207E/MAX3208E to help clamp ESD to a known voltage. This helps reduce the effects of parasitic inductance on the  $V_{CC}$  rail by clamping  $V_{CC}$  to a known voltage during an ESD event. For the lowest possible clamp voltage during an ESD event, placing a  $0.1\mu\text{F}$  capacitor as close to  $V_{CC}$  as possible is recommended.

## Functional Diagram



# Dual, Quad, and Hex High-Speed Differential ESD-Protection ICs

## Applications Information

### Design Considerations

Maximum protection against ESD damage results from proper board layout (see the *Layout Recommendations* section). A good layout reduces the parasitic series inductance on the ground line, supply line, and protected signal lines. The MAX3205E/MAX3207E/MAX3208E ESD diodes clamp the voltage on the protected lines during an ESD event and shunt the current to GND or V<sub>CC</sub>. In an ideal circuit, the clamping voltage (V<sub>C</sub>) is defined as the forward voltage drop (V<sub>F</sub>) of the protection diode, plus any supply voltage present on the cathode.

For positive ESD pulses:

$$V_C = V_{CC} + V_F$$

For negative ESD pulses:

$$V_C = -V_F$$

The effect of the parasitic series inductance on the lines must also be considered (Figure 1).

For positive ESD pulses:

$$V_C = V_{CC} + V_{F(D1)} + \left( L1 \times \frac{d(I_{ESD})}{dt} \right) + \left( L2 \times \frac{d(I_{ESD})}{dt} \right)$$

For negative ESD pulses:

$$V_C = -\left( V_{F(D2)} + \left( L1 \times \frac{d(I_{ESD})}{dt} \right) + \left( L3 \times \frac{d(I_{ESD})}{dt} \right) \right)$$

where I<sub>ESD</sub> is the ESD current pulse.

During an ESD event, the current pulse rises from zero to peak value in nanoseconds (Figure 2). For example, in a 15kV IEC 61000 Air-Gap Discharge ESD event, the pulse current rises to approximately 45A in 1ns (di/dt = 45 x 10<sup>9</sup>). An inductance of only 10nH adds an additional 450V to the clamp voltage and represents approximately 0.5in of board trace. Regardless of the device's specified diode clamp voltage, a poor layout with parasitic inductance significantly increases the effective clamp voltage at the protected signal line. Minimize the effects of parasitic inductance by placing the MAX3205E/MAX3207E/MAX3208E as close to the connector (or ESD contact point) as possible.

A low-ESR 0.1μF capacitor is recommended between V<sub>CC</sub> and GND in order to get the maximum ESD protection possible. This bypass capacitor absorbs the charge transferred by a positive ESD event. Ideally, the supply rail (V<sub>CC</sub>) would absorb the charge caused by a positive ESD strike without changing its regulated value. All power supplies have an effective output impedance on their positive rails. If a power supply's effective output impedance is 1Ω, then by using V = I x R, the clamping voltage of V<sub>C</sub> increases by the equation V<sub>C</sub> = I<sub>ESD</sub> x R<sub>OUT</sub>. A +8kV IEC 61000-4-2 ESD event generates a current spike of 24A. The clamping voltage increases by V<sub>C</sub> = 24A x 1Ω, or V<sub>C</sub> = 24V. Again, a poor layout without proper bypassing increases the clamping voltage. A ceramic chip capacitor mounted as close as possible to the MAX3205E/MAX3207E/MAX3208E V<sub>CC</sub> pin is the best choice for this application. A bypass capacitor should also be placed as close to the protected device as possible.

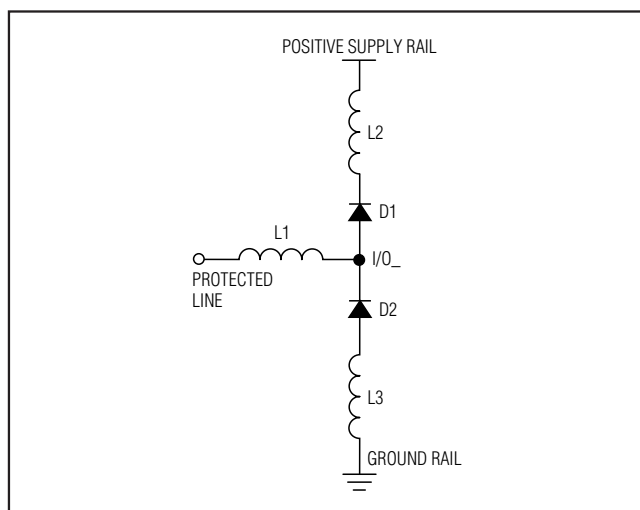


Figure 1. Parasitic Series Inductance

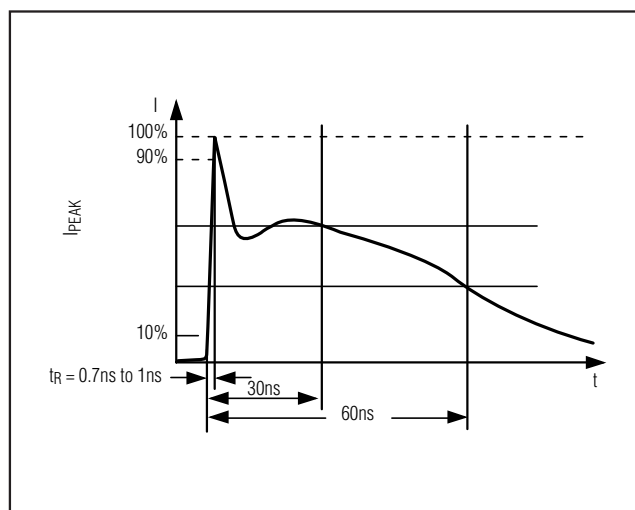


Figure 2. IEC 61000-4-2 ESD Generator Current Waveform

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## ±15kV ESD Protection

ESD protection can be tested in various ways. The MAX3205E/MAX3207E/MAX3208E are characterized for protection to the following limits:

- ±15kV using the Human Body Model
- ±8kV using the Contact Discharge Method specified in IEC 61000-4-2
- ±15kV using the IEC 61000-4-2 Air-Gap Discharge Method

### ESD Test Conditions

ESD performance depends on a number of conditions. Contact Maxim for a reliability report that documents test setup, methodology, and results.

### Human Body Model

Figure 3 shows the Human Body Model, and Figure 4 shows the current waveform it generates when discharged into a low impedance. This model consists of a 100pF capacitor charged to the ESD voltage of interest, which is then discharged into the device through a 1.5kΩ resistor.

### IEC 61000-4-2

The IEC 61000-4-2 standard covers ESD testing and performance of finished equipment. The MAX3205E/MAX3207E/MAX3208E help users design equipment that meets Level 4 of IEC 61000-4-2. The main difference between tests done using the Human Body Model

and IEC 61000-4-2 is higher peak current in IEC 61000-4-2. Because series resistance is lower in the IEC 61000-4-2 ESD test model (Figure 5), the ESD-withstand voltage measured to this standard is generally lower than that measured using the Human Body Model. Figure 2 shows the current waveform for the ±8kV, IEC 61000-4-2 Level 4, ESD Contact Discharge test. The Air-Gap Discharge test involves approaching the device with a charged probe. The Contact Discharge method connects the probe to the device before the probe is energized.

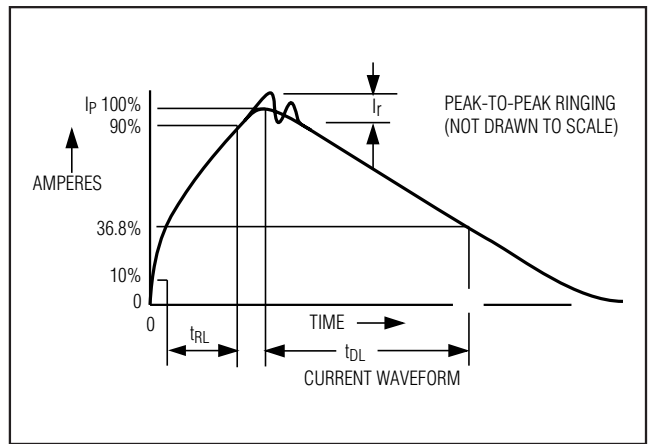


Figure 4. Human Body Model Current Waveform

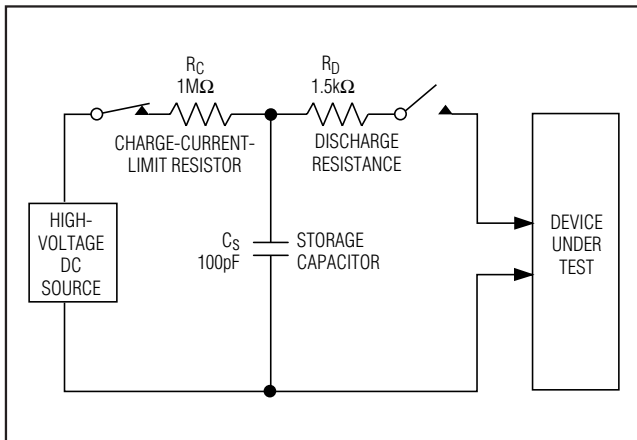


Figure 3. Human Body ESD Test Model

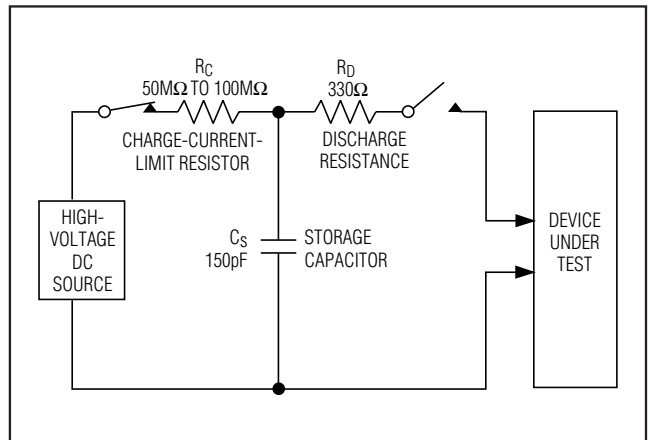


Figure 5. IEC 61000-4-2 ESD Test Model

# Dual, Quad, and Hex High-Speed Differential ESD-Protection ICs

MAX3205E/MAX3207E/MAX3208E

## Layout Recommendations

Proper circuit-board layout is critical to suppress ESD-induced line transients (See Figure 6). The MAX3205E/MAX3207E/MAX3208E clamp to 100V; however, with improper layout, the voltage spike at the device can be much higher. A lead inductance of 10nH with a 45A current spike results in an additional 450V spike on the protected line. It is essential that the layout of the PC board follows these guidelines:

- 1) Minimize trace length between the connector or input terminal, I/O<sub>-</sub>, and the protected signal line.
- 2) Use separate planes for power and ground to reduce parasitic inductance and to reduce the impedance to the power rails for shunted ESD current.
- 3) Ensure short low-inductance ESD transient return paths to GND and V<sub>CC</sub>.
- 4) Minimize conductive power and ground loops.
- 5) Do not place critical signals near the edge of the PC board.

- 6) Bypass V<sub>CC</sub> to GND with a low-ESR ceramic capacitor as close to V<sub>CC</sub> as possible.
- 7) Bypass the supply of the protected device to GND with a low-ESR ceramic capacitor as close to the supply pin as possible.

## WLP Applications Information

For the latest application details on WLP construction, dimensions, tape carrier information, printed circuit board techniques, bump-pad layout, and recommended reflow temperature profile, as well as the latest information on reliability testing results, refer to Application Note 1891: *Wafer-Level Packaging (WLP) and Its Applications*.

## Chip Information

PROCESS: BiCMOS

## Typical Operating Circuit

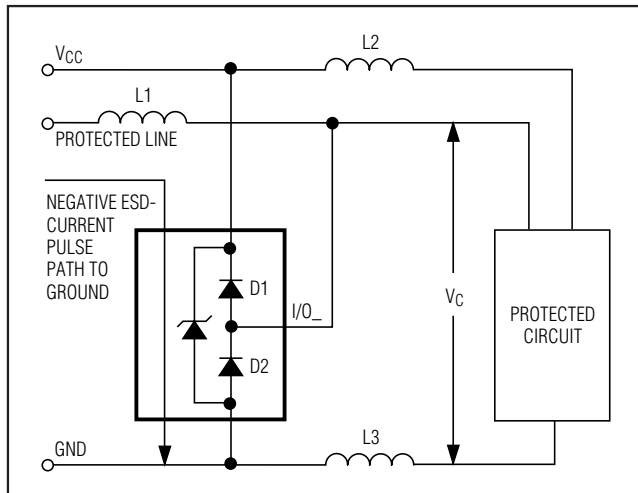
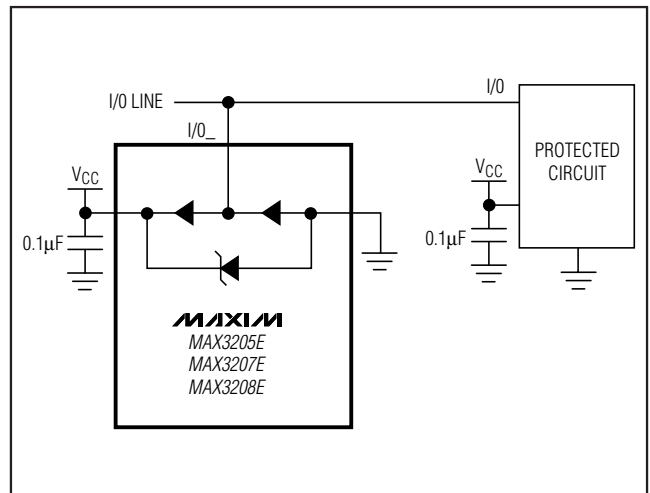
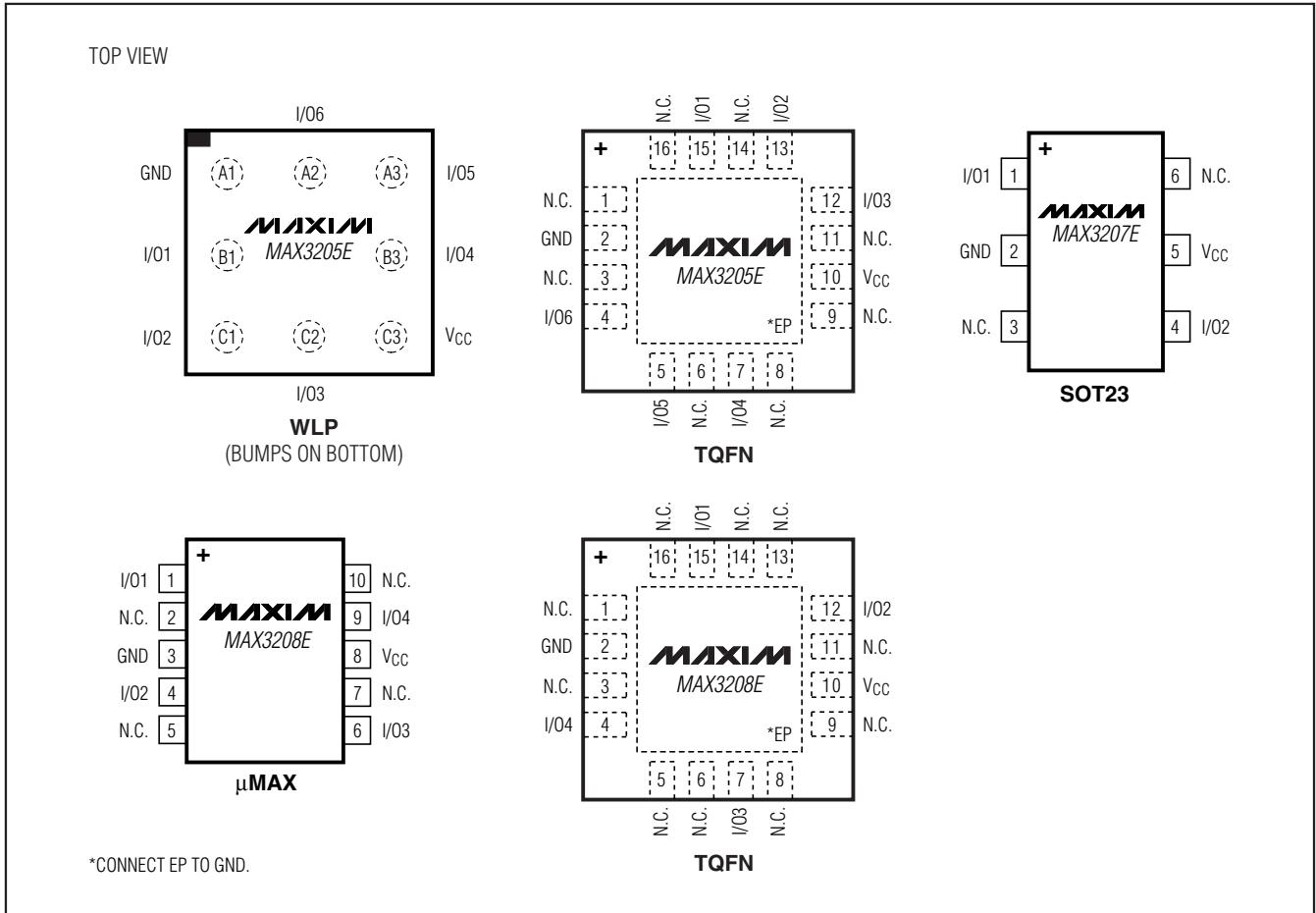


Figure 6. Layout Considerations



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## Pin Configurations



## Package Information

For the latest package outline information and land patterns, go to [www.maxim-ic.com/packages](http://www.maxim-ic.com/packages). Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

PACKAGE TYPE	PACKAGE CODE	OUTLINE NO.	LAND PATTERN NO.
9 WLP	W91B1+5	<a href="#">21-0067</a>	—
16 TQFN-EP	T1633+4	<a href="#">21-0136</a>	<a href="#">90-0031</a>
6 SOT23	U6+1	<a href="#">21-0058</a>	<a href="#">90-0175</a>
10 μMAX	U10+2	<a href="#">21-0061</a>	<a href="#">90-0330</a>

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## Revision History

REVISION NUMBER	REVISION DATE	DESCRIPTION	PAGES CHANGED
3	7/10	Changed the 9 UCSP package to a 9 WLP package in the <i>Ordering Information</i> table, <i>Absolute Maximum Ratings</i> , <i>Pin Description</i> table, and the <i>Pin Configurations</i> ; changed leaded packages to lead-free packages in the <i>Ordering Information</i> table; changed the MAX3205EAWL+T part number and its top mark in the <i>Selector Guide</i> ; deleted all information in the <i>Chip Information</i> section except "Process: BiCMOS"	1, 2, 3, 7, 8

MAX3205E/MAX3207E/MAX3208E

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