### **ABSOLUTE MAXIMUM RATINGS**





Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## **ELECTRICAL CHARACTERISTICS**

(Circuit of Figure 1, VDCIN = VCSSP = VCSSN = 18V, VICHG/EN = VREF, VVADJ = VREF/2. MAX1873R: VBATT = VCSB = 8.4V; MAX1873S: VBATT = VCSB = 12.6V; MAX1873T: VBATT = VCSB = 16.8V; **TA = 0°C to +85°C**. Typical values are at TA = +25°C, unless otherwise noted.)



## **ELECTRICAL CHARACTERISTICS (continued)**

(Circuit of Figure 1,  $V_{DCIN} = V_{CSSP} = V_{CSSN} = 18V$ ,  $V_{ICHG/EN} = V_{REF}$ ,  $V_{VADJ} = V_{REF}/2$ . MAX1873R:  $V_{BAT} = V_{CSB} = 8.4V$ ; MAX1873S: VBATT = VCSB = 12.6V; MAX1873T: VBATT = VCSB = 16.8V; **TA = 0°C to +85°C**. Typical values are at TA = +25°C, unless otherwise noted.)



## **ELECTRICAL CHARACTERISTICS**

(Circuit of Figure 1, VDCIN = VCSSP = VCSSN = 18V, VICHG/EN = VREF, VVADJ = VREF/2. MAX1873R: VBATT = VCSB = 8.4V; MAX1873S: VBATT = VCSB = 12.6V; MAX1873T: VBATT = VCSB = 16.8V; **TA = -40°C to +85°C**. Typical values are at TA = +25°C, unless otherwise noted.)



## **ELECTRICAL CHARACTERISTICS (continued)**

(Circuit of Figure 1,  $V_{DCIN} = V_{CSSP} = V_{CSSN} = 18V$ ,  $V_{ICHG/EN} = V_{REF}$ ,  $V_{VADJ} = V_{REF}/2$ . MAX1873R:  $V_{BATT} = V_{CSB} = 8.4V$ ; MAX1873S: VBATT = VCSB = 12.6V; MAX1873T: VBATT = VCSB = 16.8V; **TA = -40°C to +85°C**. Typical values are at TA = +25°C, unless otherwise noted.)



**MAX1873 EZ8IXVM** 

**Note 1:** While it may appear possible to set the Battery Regulation Voltage higher than the Battery Overvoltage Cutoff Threshold, this cannot happen because both parameters are derived from the same reference and track each other.

**Note 2:** Specifications to -40°C are guaranteed by design, not production tested.

## **Typical Operating Characteristics**

(Circuit of Figure 1,  $V_{DCIN} = V_{CSSP} = V_{CSSN} = 18V$ ,  $V_{ICHG/EN} = V_{REF}$ ,  $V_{VADJ} = V_{REF}/2$ . MAX1873R:  $V_{BATT} = V_{CSB} = 8.4V$ ; MAX1873S:  $V_{BAT} = V_{CSB} = 12.6V$ ; MAX1873T:  $V_{BAT} = V_{CSB} = 16.8V$ ;  $T_A = +25^{\circ}C$ , unless otherwise noted).





**RECENT VOLTAGE VS. TEMPERATURE**



**MAX1873R (2-CELL) EFFICIENCY vs. INPUT VOLTAGE**



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## **Typical Operating Characteristics (continued)**

(Circuit of Figure 1, VDCIN = VCSSP = VCSSN = 18V, VICHG/EN = VREF, VVADJ = VREF/2. MAX1873R: VBATT = VCSB = 8.4V; MAX1873S: V $_{\text{BAT}}$  = V $_{\text{CSB}}$  = 12.6V; MAX1873T: V $_{\text{BAT}}$  = V $_{\text{CSB}}$  = 16.8V; T<sub>A</sub> = +25°C, unless otherwise noted).







**CHARGING CURRENT vs. SYSTEM LOAD CURRENT**



## **Pin Description**





Figure 1. Typical Application Circuit

### **Detailed Description**

The MAX1873 includes all of the functions necessary to charge 2-, 3-, or 4-series cell lithium-ion (Li+) battery packs. It includes a high-efficiency step-down DC-DC converter that controls charging voltage and current. It also features input source current limiting so that an AC adapter that supplies less than the total system current in addition to charging current can be used without fear of overload.

The DC-DC converter uses an external P-channel MOS-FET switch, inductor, and diode to convert the input voltage to charging current or charging voltage. The typical application circuit is shown in Figure 1. Charging current is set by RCSB, while the battery voltage is measured at BATT. The battery regulation voltage limit is nominally set to 8.4V for the R version (2-cells), 12.6V for the S version (3-cells), and 16.8V for the T version (4-cells), but it can also be adjusted to other voltages for different Li+ chemistries.

#### **Voltage Regulator**

Li+ batteries require a high-accuracy voltage limit while charging. The battery regulation voltage is nominally set to 4.2V per cell and can be adjusted ±5.25% by setting the voltage at VADJ between REF and ground. By limiting the adjust range of the regulation voltage, an overall voltage accuracy of better than  $\pm 0.75\%$  is maintained while using 1% resistors.

An internal error amplifier maintains voltage regulation to within ±0.75%. The amplifier is compensated at CCV (see Figure 1). Individual compensation of the voltage regulation and current regulation loops allows for optimal compensation of each. A typical CCV compensation network is shown in Figure 1 and will suffice for most designs.



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**SZ81XVM** 

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Figure 2. Functional Block Diagram

#### **Charging-Current Regulator**

The charging-current regulator limits the battery charging current. Current is sensed by the current-sense resistor (RCSB in Figure 1) connected between BATT and CSB. The voltage on ICHG/EN can also adjust the charging current. Full-scale charging current ( $ICHG =$ 0.2V / RCSB) is achieved by connecting ICHG/EN to REF. See Setting the Charging-Current Limit section for more details.

The charging-current error amplifier is compensated at CCI (Figure 1). A 47nF capacitor from CCI to GND provides suitable performance for most applications.

#### **Input-Current Regulator**

The input-current regulator limits the source current by reducing charging current when the input current reaches the set input-current limit. In a typical portable design, system load current will normally fluctuate as

portions of the system are powered up or put to sleep. Without the benefit of input-current regulation, the input source would have to be able to supply the maximum system current plus the maximum charger-input current. The MAX1873 input-current loop ensures that the system always gets adequate power by reducing charging current as needed. By using the input-current limiter, the size and cost of the AC adapter can be reduced. See Setting the Input-Current Limit section for design details.

Input current is measured through an external sense resistor, R<sub>CSS</sub>, between CSSP and CSSN. The inputcurrent limit feature may be bypassed by connecting CSSP to CSSN.

The input-current error amplifier is compensated at CCS. A 47nF capacitor from CCS to GND provides suitable performance for most applications.

#### **PWM Controller**

The pulse-width modulation (PWM) controller drives the external MOSFET at a constant 300kHz to regulate the charging current and voltage while maintaining low noise. The controller accepts inputs from the CCI, CCV, and CCS error amplifiers. The lowest signal of these three drives the PWM controller. An internal clamp limits the noncontrolling signals to within 200mV of the controlling signal to prevent delay when switching between the battery-voltage control, charging-current control, and input-current regulation loops.

#### **Shutdown**

The MAX1873 stops charging when ICHG/EN is pulled low (below 0.5V) and shuts down when the voltage at DCIN falls below the voltage at BATT. In shutdown, the internal resistive voltage-divider is disconnected from BATT to reduce the battery drain. When AC-adapter power is removed, or when the part is shut down, the MAX1873 typically draws 1.5µA from the battery.

### **Source Undervoltage Shutdown (Dropout)**

The DCIN voltage is compared to the voltage at BATT. When the voltage at DCIN drops below BATT + 50mV, the charger turns off, preventing drain on the battery when the input source is not present or is below the battery voltage.

A diode is typically connected between the input source and the charger input. This diode prevents the battery from discharging through the body diode of the high-side MOSFET should the input be shorted to GND. It also protects the charger, battery, and systems from reversed polarity adapters and negative input voltages.



#### **Charge-Current Monitor Output**

IOUT is an analog voltage output that is proportional to the actual charge current. With the aid of a microcontroller, the IOUT signal can facilitate gas-gauging, indicate percent of charge, or charge-time remaining. The equation governing this output is:

$$
V_{\text{OUT}} = 20(V_{\text{CSB}} - V_{\text{BATT}}) \text{ or }
$$

 $V_{\text{OUT}} = 20(R_{\text{CSB}} \times I_{\text{CHG}})$ 

where V<sub>CSB</sub> and V<sub>BATT</sub> are the voltages at the CSB and BATT pins, and ICHG is the charging current. IOUT can drive a load capacitance of 5nF.

### **Design Procedure**

#### **Setting the Battery-Regulation Voltage**

For Li+ batteries, VADJ sets the per-cell battery-regulation voltage limit. To set the VADJ voltage, use a resistive-divider from REF to GND (Figure 1). For a battery voltage of 4.2V per cell, use resistors of equal value (100kΩ each) in the VADJ voltage-divider. To set other battery-regulation voltages, see the remainder of this section.

The per-cell battery regulation voltage is a function of Li+ battery chemistry and construction and is usually clearly specified by the manufacturer. If this is not clearly specified, be sure to consult the battery manufacturer to determine this voltage before charging any Li+ battery. Once the per-cell voltage is determined, the VADJ voltage is calculated by the equation:

$$
V_{VADJ} = [9.5(V_{BATTR})/N] - (9V_{REF})
$$

where V<sub>BATTR</sub> is the desired battery-regulation voltage (for the total series-cell stack), N is the number of Li+ battery cells, and VREF is the reference voltage (4.2V).

Set V<sub>VADJ</sub> by choosing R1. R1 should be selected so that the total divider resistance (R1+ R2) is near 200kΩ. R2 can then be calculated as follows:

$$
R2 = [V_{VADJ}/(V_{REF} - V_{VADJ})] \times R1
$$

Since the full range of VADJ (from 0 to VREF) results in a ±5.263% adjustment of the battery-regulation limit (3.979V to 4.421V), the resistive-divider's accuracy need not be as tight as the output-voltage accuracy. Using 1% resistors for the voltage-divider still provides ±0.75% battery-voltage-regulation accuracy.

### **Setting the Charging-Current Limit**

The charging current ICHG is sensed by the currentsense resistor R<sub>CSB</sub> between CSB and BATT, and is also adjusted by the voltage at ICHG/EN. If ICHG/EN is connected to REF (the standard connection), the charge current is given by:

$$
I_{CHG} = 0.2 V / R_{CSB}
$$

In some cases, common values for RCSB may not allow the desired charge-current value. It may also be desirable to reduce the 0.2V CSB-to-BATT sense threshold to reduce power dissipation. In such cases, the ICHG/EN input may be used to reduce the charge-current-sense threshold. In those cases the equation for charge current becomes:

$$
I_{CHG} = 0.2V(V_{ICH/EN}/V_{REF})/R_{CSB}
$$

#### **Setting the Input-Current Limit**

The input-source current limit,  $I_{IN}$ , is set by the inputcurrent sense resistor, R<sub>CSS</sub>, (Figure 1) connected between CSSP and CSSN. The equation for the source current is:

$$
I_{IN} = 0.1 V / R_{CSS}
$$

This limit is typically set to the current rating of the input power source or AC adapter to protect the input source from overload. Short CSSP and CSSN to DCIN if the input-source current-limit feature is not used.

#### **Inductor Selection**

The inductor value may be selected for more or less ripple current. The greater the inductance, the lower the ripple current. However, as the physical size is kept the same, larger inductance value typically results in higher inductor series resistance and lower inductor saturation current. Typically, a good tradeoff is to choose the inductor such that the ripple current is approximately 30% to 50% of the DC average charging current. The ratio of ripple current to DC charging current (LIR) can be used to calculate the inductor value:

$$
L = \left\{ V_{BATT} \left[ V_{DCIN(MAX)} - V_{BATT} \right] \right\} / \left[ V_{DCIN(MAX)} \times f_{SW} \times I_{CHG} \times LIR \right]
$$

where fsw is the switching frequency (nominally 300kHz) and ICHG is the charging current. The peak inductor current is given by:

 $I_{\text{PEAK}} = I_{\text{CHG}}(1 + \text{LIR}/2)$ 

For example, for a 4-cell charging current of 3A, a<br>
YDCIN(MAX) of 24V, and an LIR of 0.5, L is calculated to<br>
be 11.2µH with a peak current of 3.75A. Therefore a<br>
10µH inductor would be satisfactory.<br>
The MAX1873 uses a P VDCIN(MAX) of 24V, and an LIR of 0.5, L is calculated to be 11.2µH with a peak current of 3.75A. Therefore a 10µH inductor would be satisfactory.

#### **MOSFET Selection**

The MAX1873 uses a P-channel power MOSFET switch. The MOSFET must be selected to meet the efficiency or power dissipation requirements of the charging circuit as well as the maximum temperature of the MOSFET. Characteristics that affect MOSFET power dissipation are drain-source on-resistance (RDS(ON)) and gate charge. Generally these are inversely proportional.

To determine MOSFET power dissipation, the operating duty cycle must first be calculated. When the charger is operating at higher currents, the inductor current will be continuous (the inductor current will not drop to 0). In this case, the high-side MOSFET duty cycle (D) can be approximated by the equation:

$$
D \approx \frac{V_{BATT}}{V_{DCIN}}
$$

And the catch-diode duty cycle (D') will be 1 - D or:

$$
D' \approx \frac{V_{DCIN} - V_{BATT}}{V_{DCIN}}
$$

where VBATT is the battery-regulation voltage (typically 4.2V per cell) and V<sub>DCIN</sub> is the source-input voltage.

For MOSFETs, the worst-case power dissipation due to on-resistance (PR) occurs at the maximum duty cycle, where the operating conditions are minimum sourcevoltage and maximum battery voltage. PR can be approximated by the equation:

$$
P_R = \frac{V_{BATT(MAX)}}{V_{DCIIN(MIN)}} \times P_{DS(ON)} \times I_{CHG^2}
$$

Transition losses  $(PI)$  can be approximated by the equation:

$$
P_T = \frac{V_{DCIN} \times I_{CHG} \times f_{SW} \times t_{TR}}{3}
$$

where  $tr$ <sub>R</sub> is the MOSFET transition time and  $f_{SW}$  is the switching frequency. The total power dissipation of the MOSFET is then:

### $P_{\text{TOT}} = P_{\text{R}} + P_{\text{T}}$

#### **Diode Selection**

A Schottky rectifier with a current rating of at least the charge current limit must be connected from the MOS-FET drain to GND. The voltage rating of the diode must exceed the maximum expected input voltage.

#### **Capacitor Selection**

The input capacitor shunts the switching current from the charger input and prevents that current from circulating through the source, typically an AC wall cube. Thus the input capacitor must be able to handle the input RMS current. At high charging currents, the converter will typically operate in continuous conduction. In this case, the RMS current of the input capacitor can be approximated with the equation:

$$
I_{CIN} \approx I_{CHG} \sqrt{D - D^2}
$$

where  $|_{\text{C}}$  is the input capacitor RMS current, D is the PWM converter duty cycle (typically VBATT/VDCIN), and ICHG is the battery-charging current.

The maximum RMS input current occurs at 50% duty cycle, so the worst-case input-ripple current is 0.5 x ICHG. If the input-to-output voltage ratio is such that the PWM controller will never work at 50% duty cycle, then the worst-case capacitor current will occur where the duty cycle is nearest 50%.

The impedance of the input capacitor is critical to preventing AC currents from flowing back into the wall cube. This requirement varies depending on the wall cube's impedance and the requirements of any conducted or radiated EMI specifications that must be met. Low ESR aluminum electrolytic capacitors may be used, however, tantalum or high-value ceramic capacitors generally provide better performance.

The output filter capacitor absorbs the inductor-ripple current. The output-capacitor impedance must be significantly less than that of the battery to ensure that it will absorb the ripple current. Both the capacitance and the ESR rating of the capacitor are important for its effectiveness as a filter and to ensure stability of the PWM circuit. The minimum output capacitance for stability is:

$$
C_{\text{OUT}} > \frac{V_{\text{REF}} \left(1+\frac{V_{\text{BAT}}}{V_{\text{DCIN(MIN)}}}\right)}{V_{\text{BAT}} \times f_{\text{SW}} \times R_{\text{CSB}}}
$$

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where COUT is the total output capacitance, VREF is the reference voltage (4.2V), VBATT is the maximum battery regulation voltage (typically 4.2V per cell), V<sub>DCIN (MIN)</sub> is the minimum source-input voltage, and RCSB is the current-sense resistor (68m $Ω$  for  $3A$  charging current) from CSB to BATT.

The maximum output capacitor ESR allowed for stability is:

$$
R_{ESR} < \frac{R_{CSB} \times V_{BATT}}{V_{REF}}
$$

where RESR is the output capacitor ESR.

#### **Compensation Components**

The three regulation loops: input current limit, charging current limit, and charging voltage limit are compensated separately using the CCS, CCI, and CCV pins, respectively.

The charge-current loop error-amplifier output is brought out at CCI. Likewise, the source-current erroramplifier output is brought out at CCS. 47nF capacitors to ground at CCI and CCS compensate the current loops in most charger designs. Raising the value of these capacitors reduces the bandwidth of these loops.

The voltage-regulating loop error-amplifier output is brought out at CCV. Compensate this loop by connecting a capacitor in parallel with a series resistor-capacitor from CCV to GND. Recommended values are shown in Figure 1.

### **Applications Information**

### **VL, VH, and REF Bypassing**

The MAX1873 uses two internal linear regulators to power internal circuitry. The outputs of the linear regulators are at VL and VH. VL powers the internal control circuitry while VH powers the MOSFET gate driver. VL may also power a limited amount of external circuitry, as long as its maximum current (3mA) is not exceeded.

A 2.2µF bypass capacitor is required from VL to GND to ensure stability. A 0.22µF capacitor is required from VH to DCIN. A 1µF bypass capacitor is required between REF and GND to ensure that the internal 4.2V reference is stable. In all cases, use low-ESR ceramic capacitors.

### **Charging NiMH and NiCd Cells**

The MAX1873 may be used in multichemistry chargers. When charging NiMH or NiCd cells, pull CCV high (to VL) with a 1.5 k $\Omega$  resistor. This disables the voltage control loop so the Li+ battery-regulation voltage set-

tings do not interfere with charging. However, the battery undervoltage-protection features remain active so charging current is reduced when VBATT is less than the levels stated in the BATT Undervoltage Threshold line in the Electrical Characteristics Table. 5- or 6-series Ni cells may be charged with the R version device, 7 to 9-cells with the S version, and 10-cells with the T version.

The MAX1873 contains no charge-termination algorithms for Ni cells; it acts only as a current source. A separate microcontroller or Ni-cell charge controller must instruct the MAX1873 to terminate charging.



PROCESS: BiCMOS TRANSISTOR COUNT: 1397

### **Pin Configuration**







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