

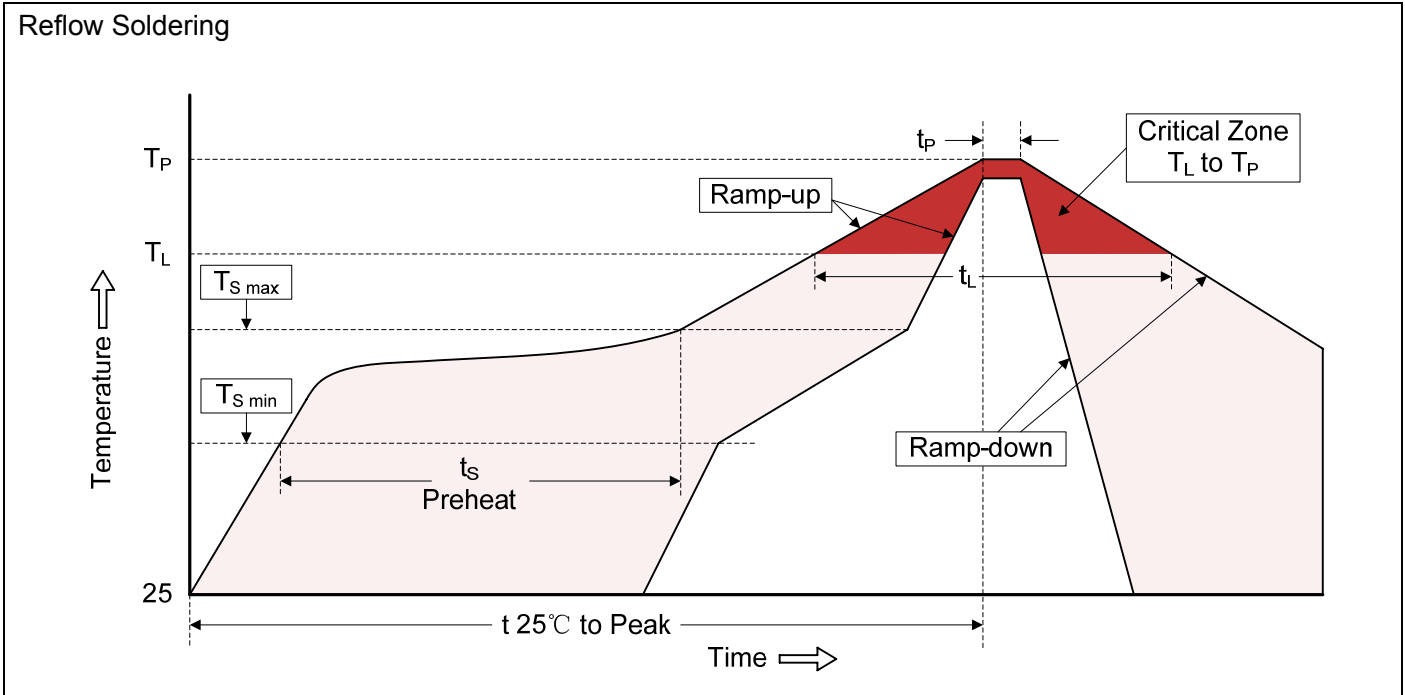
Electrical Characteristics

Part Number	DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Impulse Life Test	Minimum Insulation Resistance		Maximum Capacitance	Nominal Impulse Discharge Current	Impulse Withstanding Voltage Capacity	Device Marking Code
	100V/s	1KV/ μ s	8/20 μ s 100A	Test Voltage	(G Ω)	(1MHz 1V)	8/20 μ s		
	(V)	(V)	(Times)	DC(V)		(pF)	(A)		
4532-075-LF	55~95	600	300	25	1	0.5	2000	10/700 μ s 4kV \pm 5 Times	075
4532-091-LF	63~117	700	300	50	1	0.5	2000		090
4532-121-LF	84~156	700	300	50	1	0.5	2000		120
4532-151-LF	105~195	700	300	50	1	0.5	2000		150
4532-201-LF	140~260	750	300	100	1	0.5	2000		200
4532-231-LF	161~299	750	300	100	1	0.5	2000		230
4532-301-LF	210~390	900	300	100	1	0.5	2000		300
4532-351-LF	245~455	900	300	100	1	0.5	2000		350
4532-401-LF	280~520	1000	300	100	1	0.5	2000		400
4532-421-LF	294~546	1000	300	100	1	0.5	2000		420
4532-471-LF	329~611	1000	300	100	1	0.5	2000		470
4532-501-LF	350~650	1100	300	100	1	0.5	2000		500
4532-601-LF	420~780	1200	300	100	1	0.5	2000	600	

Electrical Ratings

Items	Test Condition/Description	Requirement
DC Spark-over Voltage	The voltage is measured with voltage ramp $dv/dt=100V/s$.	To meet the specified value
Maximum Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with voltage ramp $dv/dt=1000V/\mu s$.	
Insulation Resistance	The resistance of gas tube shall be measured between two electrodes.	
Capacitance	The capacitance of gas tube shall be measured between two electrodes. Test frequency: 1MHz	
Impulse Discharge Current	Maximum 8/20 μ s surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time, without causing the DC spark-over voltage to change more than 25% from its initial value.	
Impulse Withstanding Voltage	The maximum 10/700 μ s surge that can be applied to the Gas Tube, 5 positive and 5 negative surges, with 1 minute interval time, without causing the DC spark-over voltage to change more than 25% from its initial value.	

Recommended Soldering Conditions



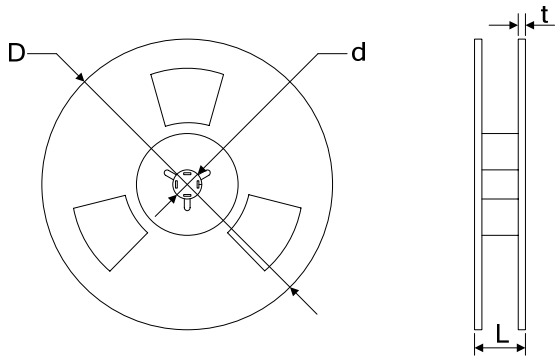
Recommended Conditions

Profile Feature	Pb-Free Assembly
Average ramp-up rate (T_L to T_P)	3°C/second max.
Preheat	
-Temperature Min ($T_{S\ min}$)	150°C
-Temperature Max ($T_{S\ max}$)	200°C
-Time (min to max) (t_s)	60-180 seconds
$T_{S\ max}$ to T_L	
-Ramp-up Rate	3°C/second max.
Time maintained above:	
-Temperature (T_L)	217°C
-Time (t_L)	60-150 seconds
Peak Temperature (T_P)	260°C
Time within 5°C of actual Peak Temperature (t_P)	20-40 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

Packaging

Tape	Items	Dimension (mm)		
		Spec.	Tolerance	
<p>SECTION A-A</p> <p>SECTION B-B</p>	W	12.00	±0.20	
	P0	4.00	±0.10	
	P1	8.00	±0.20	
	P2	2.00	±0.10	
	D0	1.55	±0.10	
	D1	1.00	±0.10	
	E	1.75	±0.10	
	F	5.50	±0.10	
	A0	3.80	±0.10	
	K0	3.20	±0.10	
	B0	4.90	±0.10	
	t0	0.40	±0.10	
	D	330.00	±2.00	
	d	13.00	±0.50	
	L	16.00	±2.00	
	t	2.00	±0.20	
	Quantity: 2500pcs			

Reel



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