

### Device Ratings and Specifications

Part Number	Maximum Ratings (125°C)				Specifications (25°C)					
	Continuous		Transient		Varistor Voltage at 1 mA DC Test Current			Max Clamping Volt $V_c$ at Test Current (8/20 $\mu$ s)		Typical Capacitance
	$V_{RMS}$	$V_{DC}$	Energy (10/1000 $\mu$ s)	Peak Current (8/20 $\mu$ s)						
	$V_{M(AC)}$	$V_{M(DC)}$	$W_{TM}$	$I_{TM}$	MIN	$V_{N(DC)}$	MAX	$V_c$	$I_p$	f=1MHz
(V)	(V)	(J)	(A)	(V)	(V)	(V)	(V)	(A)	(pF)	
V22CH8	14	18 (Note 3)	1.0 (Note2)	100	18.7	22.0	26.0	47	5	1600
V27CH8	17	22	1.0	100	23.0	27.0	31.1	57	5	1300
V33CH8	20	26	1.0	100*	29.5	33.0	36.5	68	5	750
V39CH8	25	31	1.0	100*	35.0	39.0	43.0	79	5	700
V47CH8	30	38	1.2	100*	42.0	47.0	52.0	92	5	650
V56CH8	35	45	1.4	100*	50.0	56.0	62.0	107	5	600
V68CH8	40	56	1.5	100*	61.0	68.0	75.0	127	10	500
V120CH8	75	102	2.0	250 <sup>6</sup>	108.0	120.0	132.0	200	10	300
V150CH8	95	127	3.0	250 <sup>6</sup>	135.0	150.0	165.0	250	10	250
V180CH8	115	153	4.0	250 <sup>6</sup>	162.0	180.0	198.0	295	10	120
V200CH8	130	175	4.0	250 <sup>6</sup>	184.0	200.0	228.0	340	10	110
V220CH8	140	180	5.0	250 <sup>6</sup>	198.0	220.0	242.0	360	10	105
V240CH8	150	200	5.0	250 <sup>6</sup>	212.0	240.0	268.0	395	10	100
V360CH8	230	300	6.0	250 <sup>7</sup>	324.0	360.0	396.0	595	10	70
V390CH8	250	330	7.0	250 <sup>7</sup>	354.0	390.0	429.0	650	10	60
V430CH8	275	369	8.0	250 <sup>7</sup>	389.0	430.0	473.0	710	10	50

**Notes:**

1. Power dissipation of transients not to exceed 0.25W.
2. Energy rating for impulse duration of 30ms minimum to one half of peak current value.
3. Also rated to withstand 24V for 5 minutes.
4. The Typical Capacitance is for reference only.
5. \*High Surge Option (up to 400A) available for relevant voltage ratings.
6. High surge option(up to 600A) available for relevant voltage ratings.
7. High surge option(up to 500A) available for relevant voltage ratings.
8. Ultrasonic welding process is not recommended for CH series.

### Current, Energy and Power Derating Curve

Continuous power dissipation capability is not an applicable design requirement for a suppressor, unless transients occur in rapid succession. Under this condition, the average power dissipation required is simply the energy (watt-seconds) per pulse times the number of pulses per second. The power so developed must be within the specifications shown on the Device Ratings and Specifications Table for the specific device. Furthermore, the operating values need to be derated at high temperatures as shown in this diagram. Because varistors can only dissipate a relatively small amount of average power they are, therefore, not suitable for repetitive applications that involve substantial amounts of average power dissipation.

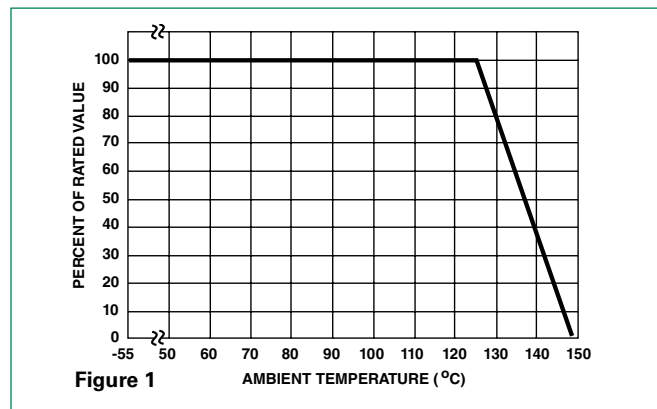
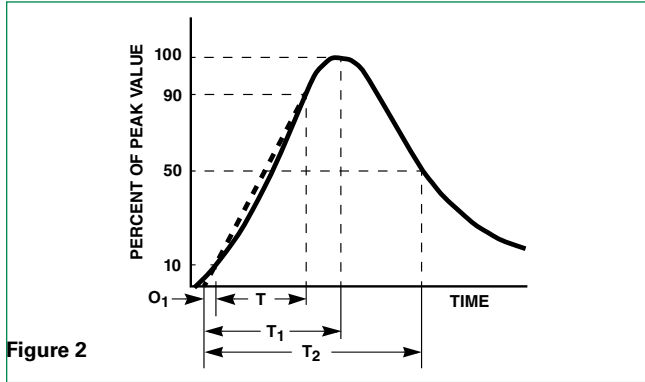


Figure 1

**Peak Pulse Current Test Waveform**



$O_1$  = Virtual Origin of Wave  
 $T$  = Time from 10% to 90% of Peak  
 $T_1$  = Rise Time =  $1.25 \times T$   
 $T_2$  = Decay Time  
**Example:**  
 For an  $8/20 \mu s$  Current Waveform:  
 $8 \mu s = T_1 =$  Rise Time  
 $20 \mu s = T_2 =$  Decay Time

Figure 2

**Clamping Voltage for V22CH8 – V68CH8**

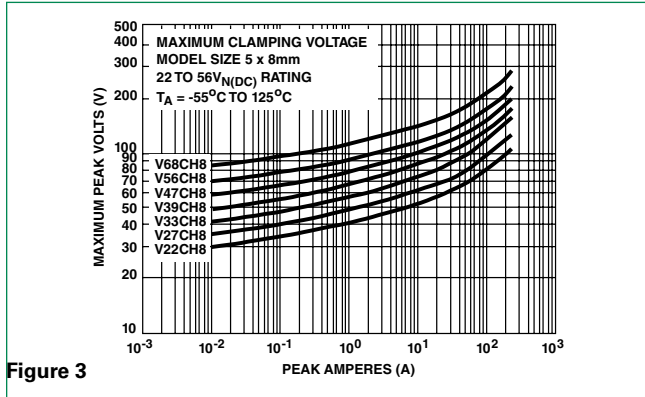


Figure 3

**Clamping Voltage for V120CH8 – V430CH8**

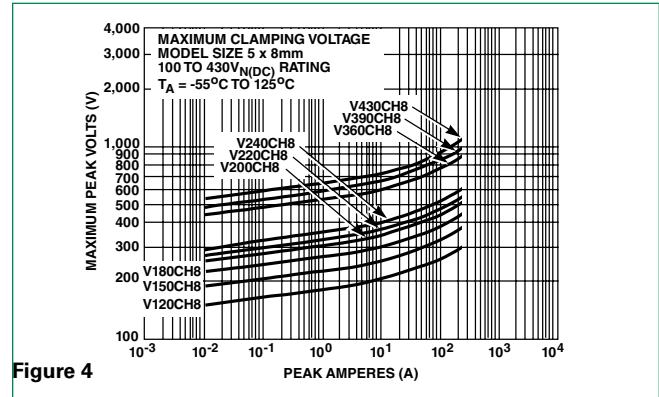


Figure 4

**Pulse Rating Curves**

**Surge Current Rating Curves for V22CH8 - V56CH8**

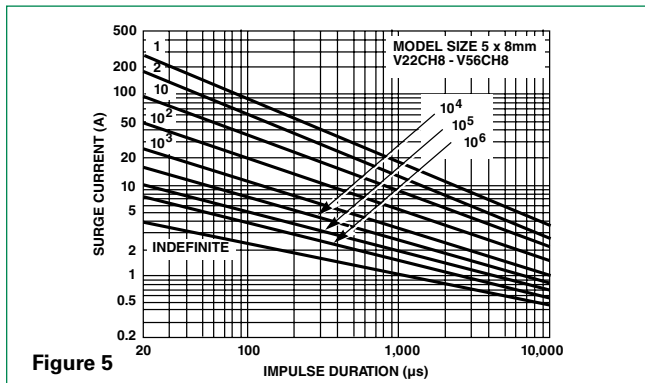


Figure 5

**Surge Current Rating Curves for V120CH8 - V430CH8**

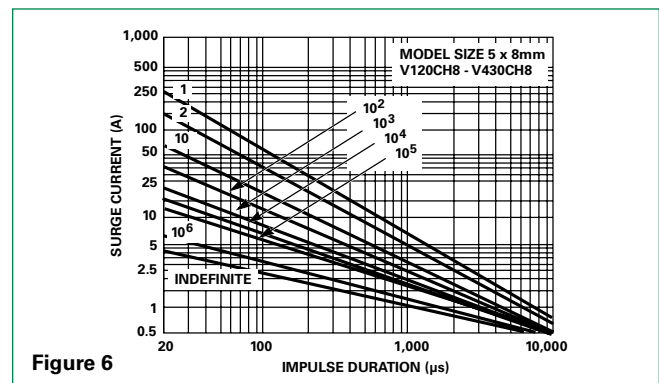


Figure 6

**Note:** If pulse ratings are exceeded, a shift of  $V_{N(DC)}$  (at specified current) of more than +/-10% could result. This type of shift, which normally results in a decrease of  $V_{N(DC)}$ , may result in the device not meeting the original published specifications, but it does not prevent the device from continuing to function, and to provide ample protection.

**Lead (Pb) Soldering Recommendations**

The principal techniques used for the soldering of components in surface mount technology are IR Re-flow and Wave soldering. Typical profiles are shown on the right.

CH series devices have silver-platinum terminals (Ag/Pt), and the recommended solder is 62/36/2 (Sn/Pb/Ag), 60/40 (Sn/Pb) or 63/37 (Sn/Pb). Littelfuse also recommends an RMA solder flux.

Wave soldering is the most strenuous of the processes. To avoid the possibility of generating stresses due to thermal shock, a preheat stage in the soldering process is recommended, and the peak temperature of the solder process should be rigidly controlled.

When using a reflow process, care should be taken to ensure that the CH chip is not subjected to a thermal gradient steeper than 4 degrees per second; the ideal gradient being 2 degrees per second. During the soldering process, preheating to within 100 degrees of the solder's peak temperature is essential to minimize thermal shock.

Once the soldering process has been completed, it is still necessary to ensure that any further thermal shocks are avoided. One possible cause of thermal shock is hot printed circuit boards being removed from the solder process and subjected to cleaning solvents at room temperature. The boards must be allowed to cool gradually to less than 50°C before cleaning.

**Reflow Solder Profile**

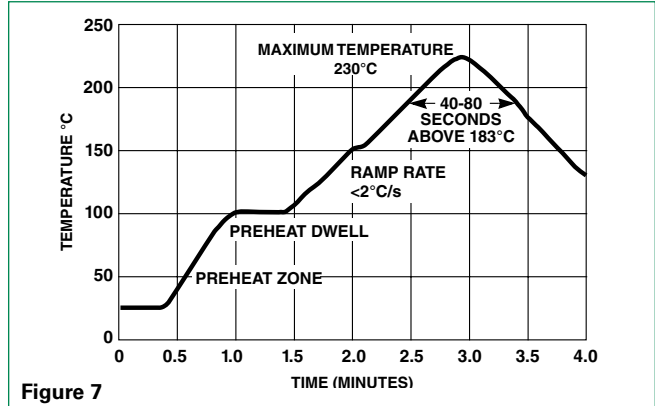


Figure 7

**Wave Solder Profile**

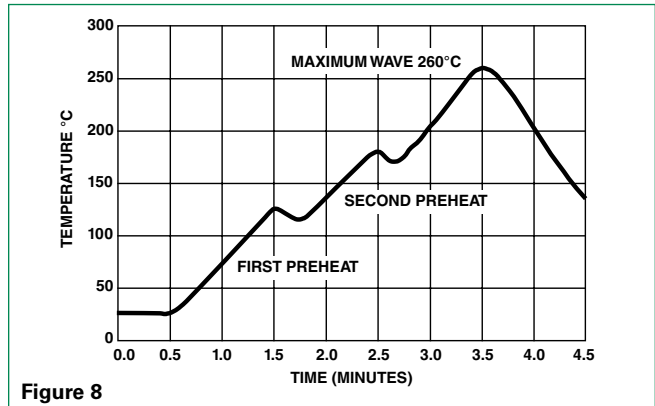


Figure 8

**Lead-free (Pb-free) Soldering Recommendations**

CH series devices have silver-platinum terminals (Ag/Pt), and the recommended Lead-free solder is 96.5/3.0/0.5 (SnAgCu) with an RMA flux, though there is a wide selection of pastes and fluxes available that should be compatible.

The reflow profile must be constrained by the maximums in the Lead-free Reflow Profile. For Lead-free Wave soldering, the Wave Solder Profile still applies.

Note: the Lead-free paste, flux and profile were used for evaluation purposes by Littelfuse, based upon industry standards and practices. There are multiple choices of all three available, it is advised that the customer explores the optimum combination for their process as processes vary considerably from site to site.

Water cleaning solder paste is not recommended for standard CH8 series. For water cleaning solder paste, we recommend the passivate glass coating version. Please see the ordering note section for the detailed suffix code.

**Lead-free Re-flow Solder Profile**

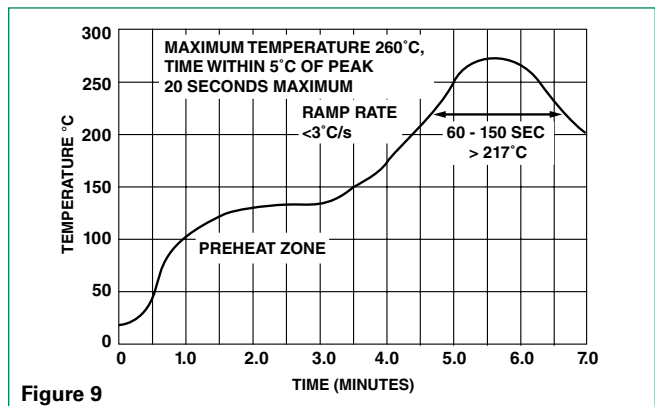
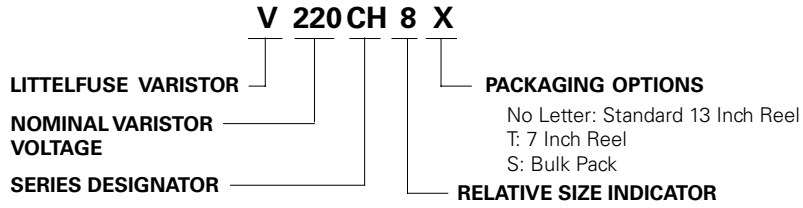


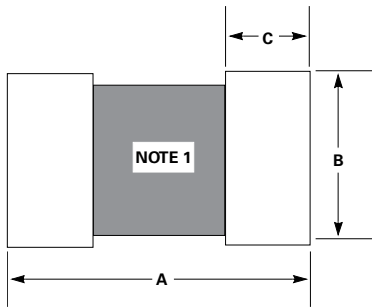
Figure 9

**Part Numbering System**



**Dimensions**

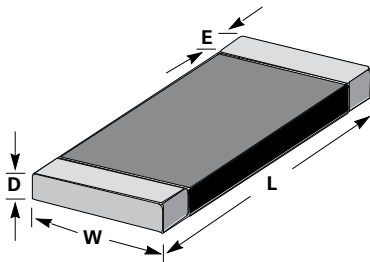
PAD LAYOUT DIMENSIONS



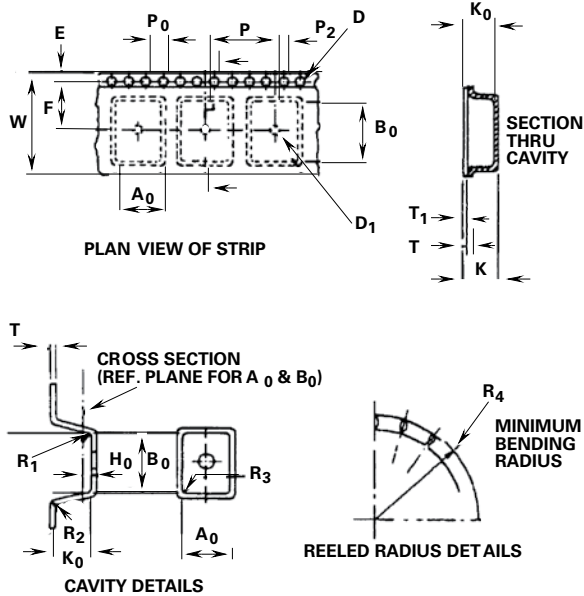
Symbol	Inches		Millimeters	
	Min	Max	Min	Max
<b>A</b>	0.402		10.210	
<b>B</b>	0.216		5.500	
<b>C</b>	0.087		2.210	
<b>D</b>	-	0.080	-	2.00
<b>E</b>	0.016	0.050	0.41	1.27
<b>L</b>	0.311	0.335	7.90	8.51
<b>W</b>	0.185	0.207	4.70	5.26

**Note:** Avoid metal runs in this area. Proper cleaning process is needed to avoid flux residue.

CHIP LAYOUT DIMENSIONS



### Tape and Reel Specifications



Symbol	Parameter	Size (mm)
$B_0$	Cavity Length	8.8 -/+ 0.1
$A_0$	Cavity Width	5.5 -/+ 0.1
$K_0$	Cavity Depth	2.0 Min.
$H_0$	Ref. Plane for $A_0$ and $B_0$	+ 0.10 0.3 - 0.05
$R_1, R_2, R_3$	Tape Cavity Radii	0.5 Max.
$T$	Carrier Tape Thickness	1.0 Max.
$T_1$	Cover Tape Thickness	0.1 Max.
$E$	Sprocket Hole from Edge	1.75 -/+ 0.1
$P_0$	Sprocket Hole Pitch	4.0 -/+ 0.1 + 0.1 - 0.0
$D$	Sprocket Hole Diameter	1.5
$P_2$	Hole Centre to Component Centre	2.0 -/+ 0.15
$R_4$	Min. Bending Radius	30.5 Min.
$D_1$	Ejection Hole Diameter	1.5 Min.
$K$	Overall Thickness	3.0 Min.
$P$	Pitch Of Component	8.0 -/+ 0.1
$F$	Sprocket Hole to Ejection Hole	7.5 -/+ 0.1
$W$	Carrier Tape Width	16.0 -/+ 0.3

**Notes :**

1. Conforms to EIA-481-1, Revision A
2. Can be supplied to IEC Publication 286-3

### Standard Packaging\*

CH Series varistors are always shipped in tape and reel. The standard 13-inch reel utilized contains 4000 pieces.

Note also that the CH Series receives no branding on the chip itself.

\*NOTE: It is recommended that parts be kept in the sealed bag provided and that parts be used as soon as possible when removed from bags.

### Ordering Notes:

**X3313:** HIGH SURGE RATING OPTION --

X3313-Passivative glass coating version: High surge rated up to 600A and suitable to use for water cleaning soldering paste Example:

Standard Model	Order As
V33CH8	V33CH8X3313

### Special Packaging

**Option 1** 7-inch reels containing 1000 pieces are available. To order 7-inch reels add a 'T' suffix to the part number; e.g., V47CH8T.

**Option 2** For small quantities (less than 100 pieces) the units are shipped bulk pack. To order, add a 'S' suffix to the part number; e.g., V47CH8S.

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