### **Applications**

Sensor protection

Signal line protection

## P850-G Series Dual TBU® High-Speed Protectors

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#### Time to Block vs. Fault Current





Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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#### **Operational Characteristics**

The graphs below demonstrate the operational characteristics of the TBU<sup>®</sup> device. For each graph the fault voltage, protected side voltage, and current is presented.





#### P850-G Power Fault, 230 Vrms, 25 A



Equipment

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#### **Product Dimensions**



Pads 1A and 1 are internally connected; the same for pads 3A with 3, 4A with 4, and 6A with 6. This allows for one PCB layout to accommodate the Model P850.

#### **Recommended Pad Layout**



Pad Designation								
Pad #	Apply	Apply						
1A	Tip In	4A	Ring Out					
1	Tip In	4	Ring Out					
2	NC	5	NC					
3	Tip Out	6	Ring In					
ЗA	Tip Out	6A	Ring In					

NC = Solder to PCB; do not make electrical connection, do not connect to ground.

TBU<sup>®</sup> devices have matte-tin termination finish. Suggested layout should use non-solder mask define (NSMD). Recommended stencil thickness is 0.10-0.12 mm (.004-.005 in.) with stencil opening size 0.025 mm (.0010 in.) less than the device pad size. As when heat sinking any power device, it is recommended that, wherever possible, extra PCB copper area is allowed. For minimum parasitic capacitance, do not allow any signal, ground or power signals beneath any of the pads of the device.

#### **Thermal Resistances**

Part #	Symbol	Parameter	Value	Unit
P850-G	Rth(j-a)	Junction to leads (package)	119	°C/W
		Junction to leads (per TBU <sup>®</sup> device)	215	°C/W

#### **Reflow Profile**

Profile Feature	Pb-Free Assembly			
Average Ramp-Up Rate (Tsmax to Tp)	3 °C/sec. max.			
Preheat				
- Temperature Min. (Tsmin)	150 °C			
- Temperature Max. (Tsmax)	200 °C			
- Time (tsmin to tsmax)	60-180 sec.			
Time maintained above:				
- Temperature (TL)	217 °C			
- Time (tL)	60-150 sec.			
Peak/Classification Temperature (Tp)	260 °C			
Time within 5 °C of Actual Peak Temp. (tp)	20-40 sec.			
Ramp-Down Rate	6 °C/sec. max.			
Time 25 °C to Peak Temperature	8 min. max.			

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Dim	P850-G								
Dim.	Min.	Тур.	Max.						
Α	<u>0.80</u>	<u>0.90</u>	<u>1.00</u>						
	(.031)	(.035)	(.039)						
A1	0.00 (.000)	<u>0.025</u> (.001)	<u>0.05</u> (.002)						
В	<u>8.15</u>	<u>8.25</u>	<u>8.35</u>						
	(.321)	(.325)	(.329)						
С	<u>3.90</u>	<u>4.00</u>	<u>4.10</u>						
	(0.154)	(0.157)	(0.161)						
D	<u>1.15</u>	<u>1.25</u>	<u>1.35</u>						
	(.045)	(.049)	(.053)						
E	<u>1.05</u>	<u>1.15</u>	<u>1.25</u>						
	(.041)	(.045)	(.049)						
F	0.725	0.825	<u>0.925</u>						
	(.029)	(.032)	(.036)						
G	<u>1.10</u>	<u>1.20</u>	<u>1.30</u>						
	(.043)	(.047)	(.051)						
н	0.375	0.425	0.475						
	(.015)	(.017)	(.019)						
J	<u>0.25</u>	<u>0.30</u>	<u>0.35</u>						
	(.010)	(.012)	(.014)						
к	0.70	<u>0.75</u>	<u>0.80</u>						
	(.028)	(.030)	(.031)						
L	<u>0.70</u>	<u>0.75</u>	<u>0.80</u>						
	(.028)	(.030)	(.031)						
М	0.375 (.015) 0.425 (.017)		0.475 (.018)						

DIMENSIONS: MM (INCHES)

#### **Block Diagram**





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1

c∃

Ν

Kn

G (MEASURED AT HUB)

5 DIGIT PRODUCT CODE: • 1ST DIGIT INDICATES PRODUCT FAMILY. 8 = P850-G SERIES • 2ND & 3RD DIGITS INDICATE IMPULSE VOLTAGE. • 4TH & 5TH DIGITS INDICATE TRIGGER CURRENT.

Packaging Specifications (per EIA468-B)

F W

EMBOSSMENT

-D1

 $(\pm)$ CENTER LINES OF CAVITY

Pn

An

USER DIRECTION OF FEED QUANTITY: 3000 PIECES PER REEL

	4	E	3	С		D		G	N
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Ref.	Ref.
326	330.25	1.5	2.5	12.8	13.5	20.2		16.5	102
(12.835)	(13.002)	(.059)	(.098)	(.504)	(.531)	(.795)	-	(.650)	(4.016)

TOP COVER TAPE

Bn

A	0	B	0		כ	C	)1	l			F		
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	max.		
<u>4.2</u> (.165)	<u>4.4</u> (.173)	<u>8.45</u> (.333)	<u>8.65</u> (.341)	<u>1.5</u> (.059)	<u>1.6</u> (.063)	<u>1.5</u> (.059)	-	<u>1.65</u> (.065)	<u>1.85</u> (.073)	<u>7.4</u> (.291)	<u>7.6</u> (.299)		
K	0	I	2	P	P0 P2		P0 P2		P2 t		t	W	
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.		
<u>1.1</u> (.043)	<u>1.3</u> (.051)	<u>7.9</u> (.311)	<u>8.1</u> (.319)	<u>3.9</u> (.159)	<u>4.1</u> (.161)	<u>1.9</u> (.075)	<u>2.1</u> (.083)	<u>0.25</u> (.010)	<u>0.35</u> (.014)	<u>15.7</u> (.618)	<u>16.3</u> (.642)		

MM DIMENSIONS: (INCHES)

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#### **Reference Designs**

A cost-effective protection solution combines the Bourns<sup>®</sup> TBU<sup>®</sup> protection device with a pair of MOVs or Bourns<sup>®</sup> GDTs and a diode bridge. The diagram below illustrates a common configuration of these components. The graphs to the right demonstrate the operational characteristics of the circuit.





Common Configuration Diagram

P850-G Configuration (ITU-T K.20, K.21, K.20E, K.21E, K.45)							
Product	Qty.	Part Number	Source				
TBU <sup>®</sup> Device	1	P850-G120-WH	Bourns, Inc.				
MOV	2	MOV-10D361K	Bourns, Inc.				
Diode bridge	2	GSD2004S-V MMBD2004S	Vishay Diodes Inc.				



P850-G Solution: 4000 V Lightning 10/700 µsec, 100 A

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