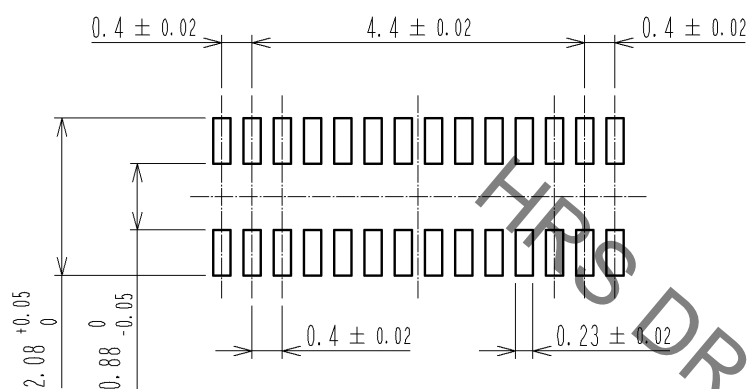


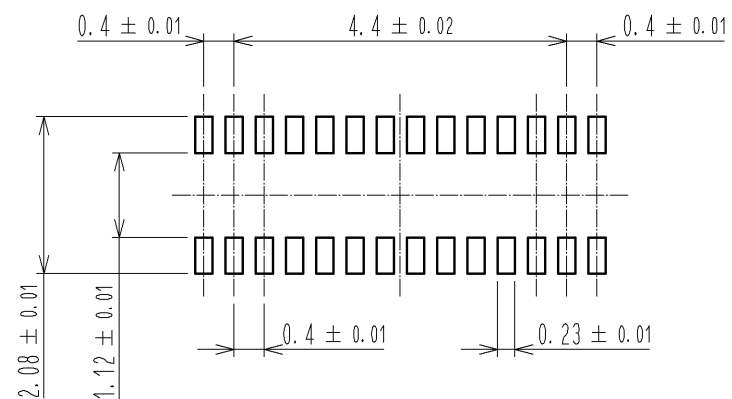
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◆ RECOMMENDED PCB LAYOUT

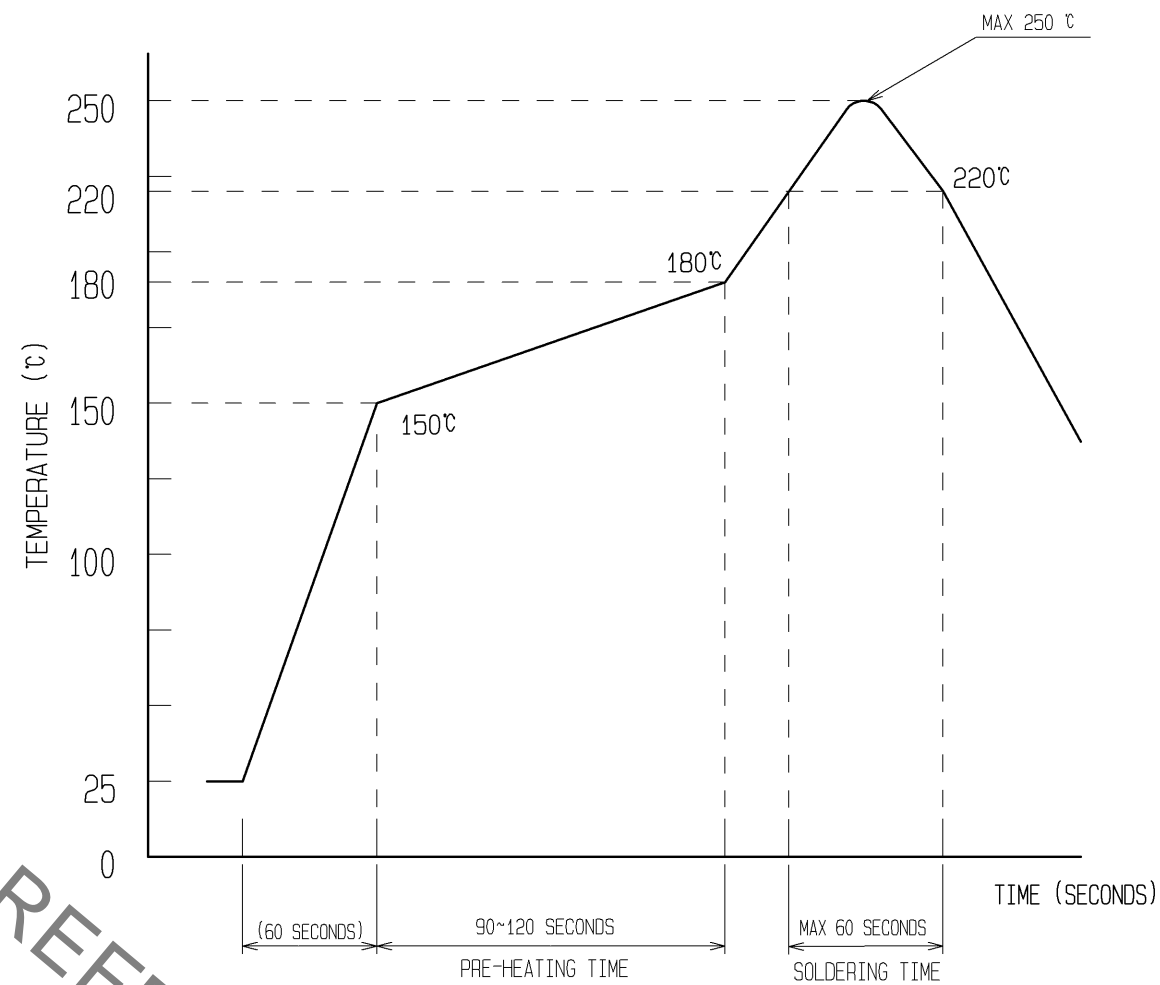


◆ RECOMMENDED METAL MASK DIMENSIONS  $\triangle$

METAL MASK THICKNESS : 100  $\mu$ m



6 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD: IR REFLOW  
 NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.  
 1) REFLOW TIME  
 DURATION ABOVE 220°C: 60 SEC MAX.  
 (PEAK TEMPERATURE: 250°C MAX)  
 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE(MIN): 150°C  
 PRE-HEAT TEMPERATURE(MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

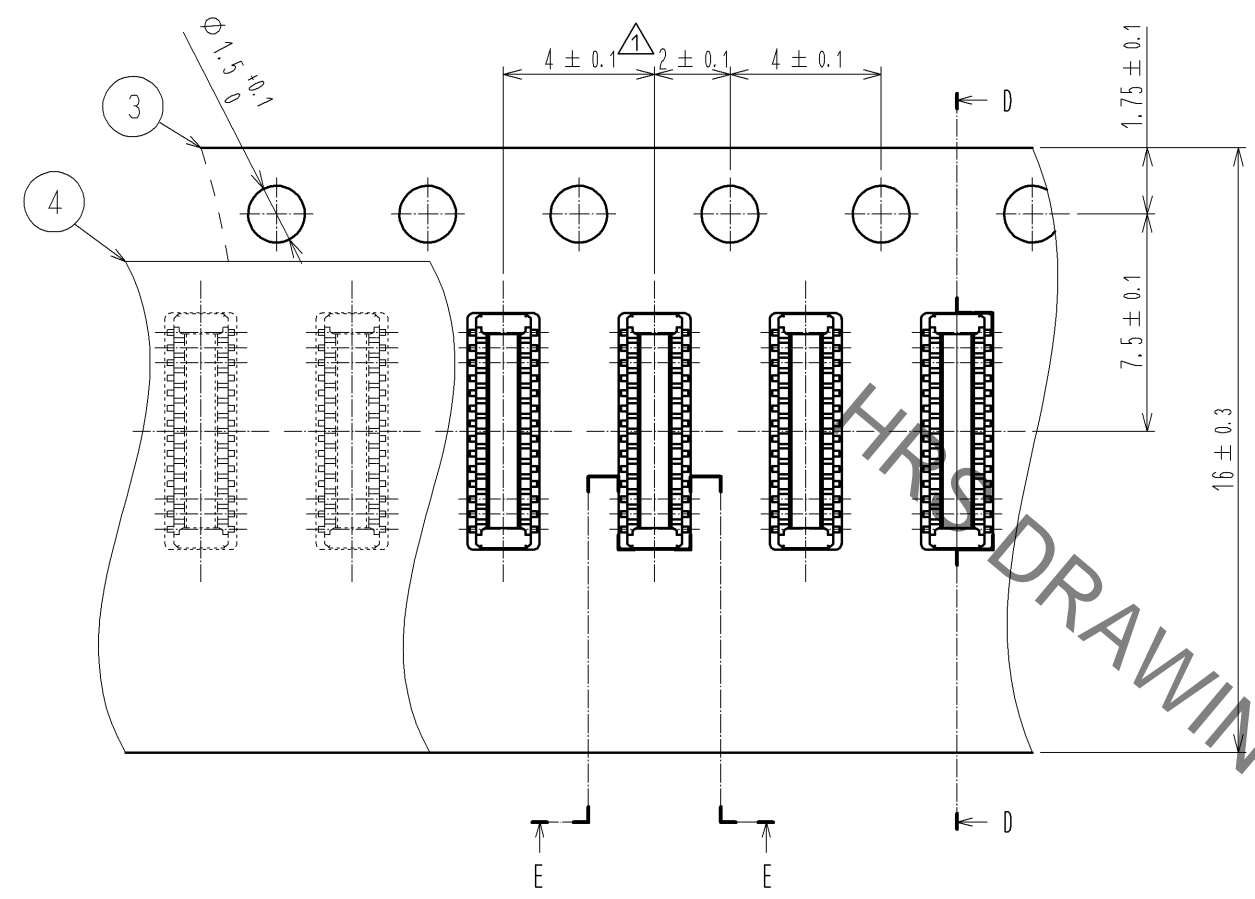
6 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING COONDITION IS REQUIRED PRIOR TO PRODUCTION. TEPERATURE IS MEASURED AT CONTACT LEAD.

<b>HRS</b>	DRAWING NO.	EDC3-332309-01
	PART NO.	BM20B(0.8)-24DP-0.4V(51)
	CODE NO.	CL684-9003-0-51 $\triangle$ 2/3

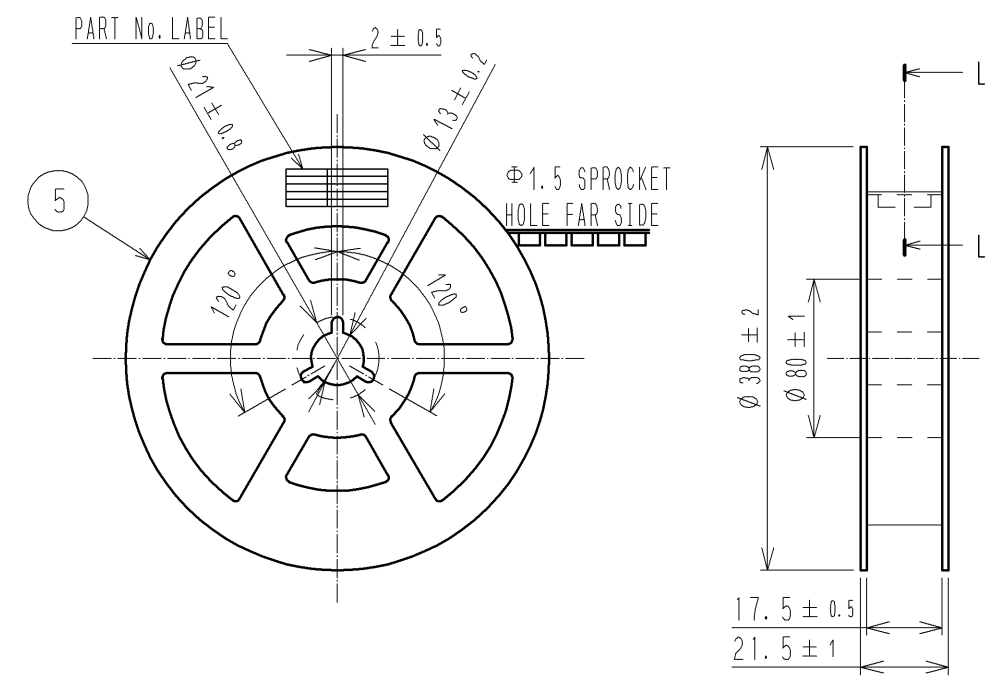
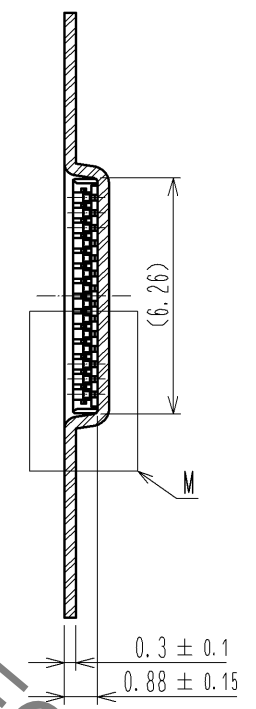
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EMBOSED CARRIER TAPE PACKAGING (5:1)

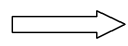
STYLE AND DIMENTION OF REEL (FREE)



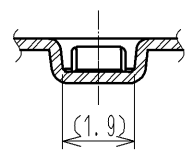
D-D (5:1)



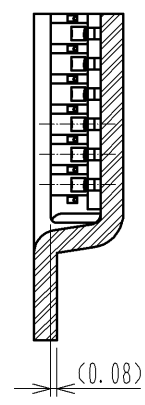
DIRECTION OF UNREELING



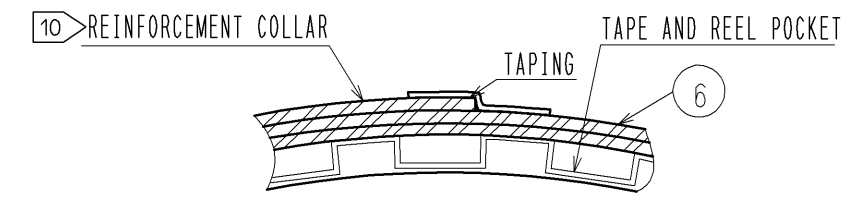
E-E (5:1)



M (10:1)

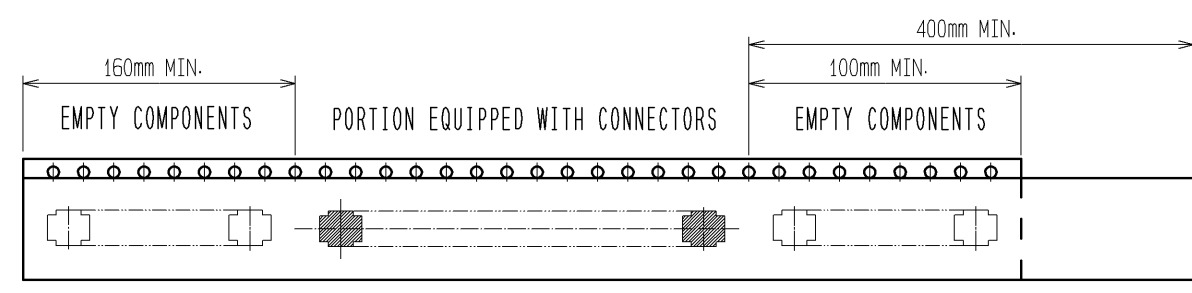


L-L (FREE)



DETAIL OF PART No. LABEL

製造年月日	** ** *	DATE OF MANUFACTURED
製品コード	CL0684-9003-0-(51)	CODE No.
製品名	BM20B(0.8)-24DP-0.4V(51)	PART No.
数量	8,000	QUANTITY
納入者	ヒロセ電機(株)	SUPPLIER



- 7. PER REEL 8000 CONNECTORS.
- 8. THE DIMENTION IN PARENTHESSES ARE FOR REFERENCE.
- 9 REFER TO JIS C 0806(PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 10 AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

<b>HRS</b>	DRAWING NO.	EDC3-332309-01
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	CODE NO.	CL684-9003-0-51
		$\triangle 3/3$

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