

X7R Dielectric

Specifications and Test Methods



Parameter/Test		X7R Specification Limits	Measuring Conditions	
Operating Temperature Range		-55°C to +125°C	Temperature Cycle Chamber	
Capacitance		Within specified tolerance		
Dissipation Factor		$\leq 10\%$ for $\geq 50V$ DC rating $\leq 12.5\%$ for 25V DC rating $\leq 12.5\%$ for $\leq 10V$ DC rating Contact Factory for DF by PN	Freq.: 1.0 kHz $\pm 10\%$ Voltage: 1.0Vrms $\pm .2V$ For Cap > 10 μ F, 0.5Vrm @ 120Hz	
Insulation Resistance		10,000M Ω or 500M Ω - μ F, whichever is less	Charge device with rated voltage for 120 \pm 5 secs @ room temp/humidity	
Dielectric Strength		No breakdown or visual defects	Charge device with 250% of rated voltage for 1-5 seconds, w/ charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
Resistance to Flexure Stresses	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds	
	Capacitance Variation	$\leq \pm 12\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	\geq Initial Value x 0.3		
Solderability		$\geq 95\%$ of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 \pm 5°C for 5.0 \pm 0.5 seconds	
Resistance to Solder Heat	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60 seconds. Store at room temperature for 24 \pm 2 hours before measuring electrical properties.	
	Capacitance Variation	$\leq \pm 7.5\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
Thermal Shock	Appearance	No visual defects	Step 1: -55°C $\pm 2^\circ$	30 \pm 3 minutes
	Capacitance Variation	$\leq \pm 7.5\%$	Step 2: Room Temp	≤ 3 minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C $\pm 2^\circ$	30 \pm 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	≤ 3 minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 \pm 2 hours at room temperature	
Load Life	Appearance	No visual defects	Pre-treatment: After mounting, perform heat treatment 150+0/-10C for 2 hour, then stabilise for 24+/-2 hour at room temp, then measure. Charge device with \geq rated voltage in test chamber set at 125°C $\pm 2^\circ$ C for 1000 hours (+48, -0). Pre-treatment: After remove from test chamber, perform heat treatment 150+0/-10C for 2 hour, then stabilise for 24+/-2 hour at room temp, then measure. Contact KYOCERA AVX for datasheet of specific parts.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	\leq Initial Value x 2.0 (See Above)		
	Insulation Resistance	\geq Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
Load Humidity	Appearance	No visual defects	Pre-treatment: After mounting, perform heat treatment 150+0/-10C for 2 hour, then stabilise for 24+/-2 hour at room temp, then measure. Store in a test chamber set at 85°C $\pm 2^\circ$ C/ 85% $\pm 5\%$ relative humidity for 1000 hours (+48, -0) with rated voltage applied. Pre-treatment: After remove from test chamber, perform heat treatment 150+0/-10C for 2 hour, then stabilise for 24+/-2 hour at room temp, then measure.	
	Capacitance Variation	$\leq \pm 12.5\%$		
	Dissipation Factor	\leq Initial Value x 2.0 (See Above)		
	Insulation Resistance	\geq Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		

X7R Dielectric

Capacitance Range

PREFERRED SIZES ARE SHADED

SIZE	0101*		0201				0402				0603						0805						1206																							
	Reflow Only		Reflow Only				Reflow/Wave				Reflow/Wave						Reflow/Wave						Reflow/Wave																							
	Paper/ Embossed		All Paper				All Paper				All Paper						Paper/Embossed						Paper/Embossed																							
(L) Length	mm (in.)		0.40 ± 0.02 (0.016 ± 0.0008)				0.60 ± 0.03 (0.024 ± 0.001)				1.00 ± 0.10 (0.040 ± 0.004)				1.60 ± 0.15 (0.063 ± 0.006)						2.01 ± 0.20 (0.079 ± 0.008)						3.20 ± 0.30 (0.126 ± 0.012)																			
(W) Width	mm (in.)		0.20 ± 0.02 (0.008 ± 0.0008)				0.30 ± 0.03 (0.011 ± 0.001)				0.50 ± 0.10 (0.020 ± 0.004)				0.81 ± 0.15 (0.032 ± 0.006)						1.25 ± 0.20 (0.049 ± 0.008)						1.60 ± 0.30 (0.063 ± 0.012)																			
(t) Terminal	mm (in.)		0.10 ± 0.04 (0.004 ± 0.0016)				0.15 ± 0.05 (0.006 ± 0.002)				0.25 ± 0.15 (0.010 ± 0.006)				0.35 ± 0.15 (0.014 ± 0.006)						0.50 ± 0.25 (0.020 ± 0.010)						0.50 ± 0.25 (0.020 ± 0.010)																			
WVDC	16		6.3	10	16	25	50	6.3	10	16	25	50	100	6.3	10	16	25	50	100	200	250	6.3	10	16	25	50	100	200	250	6.3	10	16	25	50	100	200	250	6.3	10	16	25	50	100	200	250	500
Cap	100	101																																												
(pF)	150	151																																												
	220	221																																												
	330	331																																												
	470	471																																												
	680	681																																												
	1000	102																																												
	1500	152																																												
	2200	222																																												
	3300	332																																												
	3900	392																																												
	4700	472																																												
	5600	562																																												
	6800	682																																												
Cap	0.01	103																																												
(μF)	0.012	123																																												
	0.015	153																																												
	0.018	183																																												
	0.022	223																																												
	0.027	273																																												
	0.033	333																																												
	0.039	393																																												
	0.047	473																																												
	0.068	683																																												
	0.082	823																																												
	0.1	104																																												
	0.12	124																																												
	0.15	154																																												
	0.22	224																																												
	0.33	334																																												
	0.47	474																																												
	0.68	684																																												
	1.0	105																																												
	2.2	225																																												
	4.7	475																																												
	10	106																																												
	22	226																																												
	47	476																																												
	100	107																																												

Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
	PAPER						EMBOSSSED							

NOTE: Contact factory for non-specified capacitance values
 *EIA 01005
 **Contact Factory for Specifications

X7R Dielectric Capacitance Range



PREFERRED SIZES ARE SHADED

SIZE	1210							1812					1825			2220				2225				
Soldering	Reflow Only							Reflow Only					Reflow Only			Reflow Only				Reflow Only				
Packaging	Paper/Embossed							All Embossed					All Embossed			All Embossed				All Embossed				
(L) Length	3.30 ± 0.4 (0.130 ± 0.016)							4.50 ± 0.40 (0.177 ± 0.016)					4.50 ± 0.40 (0.177 ± 0.016)			5.70 ± 0.50 (0.224 ± 0.020)				5.70 ± 0.40 (0.224 ± 0.016)				
(W) Width	2.50 ± 0.30 (0.098 ± 0.012)							3.20 ± 0.40 (0.126 ± 0.016)					6.40 ± 0.40 (0.252 ± 0.016)			5.00 ± 0.40 (0.197 ± 0.016)				6.30 ± 0.40 (0.248 ± 0.016)				
(t) Terminal	0.50 ± 0.25 (0.020 ± 0.010)							0.61 ± 0.36 (0.024 ± 0.014)					0.61 ± 0.36 (0.024 ± 0.014)			0.64 ± 0.39 (0.025 ± 0.015)				0.64 ± 0.39 (0.025 ± 0.015)				
WVDC	10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200
Cap 100 101																								
(pF) 150 151																								
220 221				K	K	K	M																	
330 331				K	K	K	M			N	N	N	N											
470 471				K	K	K	M			N	N	N	N											
680 681				K	K	K	M			N	N	N	N											
1000 102	K	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
1500 152	K	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
2200 222	K	K	K	K	K	K	M	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
3300 332	K	K	K	K	K	K	P	N	N	N	N	N	N	X	X	X	X	X	X	X	X	X	X	X
4700 472	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
6800 682	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
Cap 0.01 103	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
(µF) 0.015 153	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.022 223	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.033 333	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.047 473	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.068 683	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.1 104	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.15 154	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.22 224	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.33 334	K	K	K	K	K	K	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.47 474	M	M	M	M	M	M	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
0.68 684	M	M	M	M	M	M	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
1.0 105	P	P	P	P	P	P	P	Q	Q	Q	Q	Q	Q	X	X	X	X	X	X	X	X	X	X	X
1.5 155	N	N	N	N	N	N	P	N	N	N	N	N	P	X	X	X	X	X	X	X	X	X	X	X
2.2 225	X	X	X	X	X	X	X	Z	Z	Z	Z	Z	Z	X	X	X	X	X	X	X	X	X	X	X
3.3 335	X	X	X	X	X	X	X	Z	Z	Z	Z	Z	Z	X	X	X	X	X	X	X	X	X	X	X
4.7 475	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	X	X	X	X	X	X	X	X	X	X	X
10 106	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z
22 226	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z
47 476	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z
100 107	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z
WVDC	10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200
SIZE	1210							1812					1825			2220				2225				



Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z	7
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)	3.30 (0.130)
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NOTE: Contact factory for non-specified capacitance values

Mouser Electronics

Authorized Distributor

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[05045C332KA79A](#) [05045C391KAT1A](#) [05045C392JA16A\H](#) [05045C392KAT1A](#) [05045C471KA79A](#) [05045C472JA16A](#)
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